

INSTALLATION GUIDE

2004-CURRENT CHEVROLET COLORADO

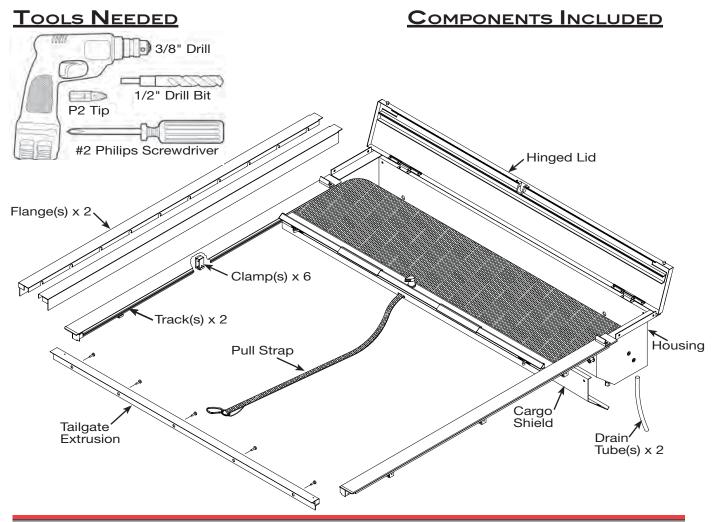


COLORADO LS



May 25, 2010

INSTALLATION GUIDE



STOP!

IF YOU HAVE A PLASTIC DROP-IN BEDLINER, BE SURE TO FOLLOW STEP 1 ON THE NEXT PAGE.

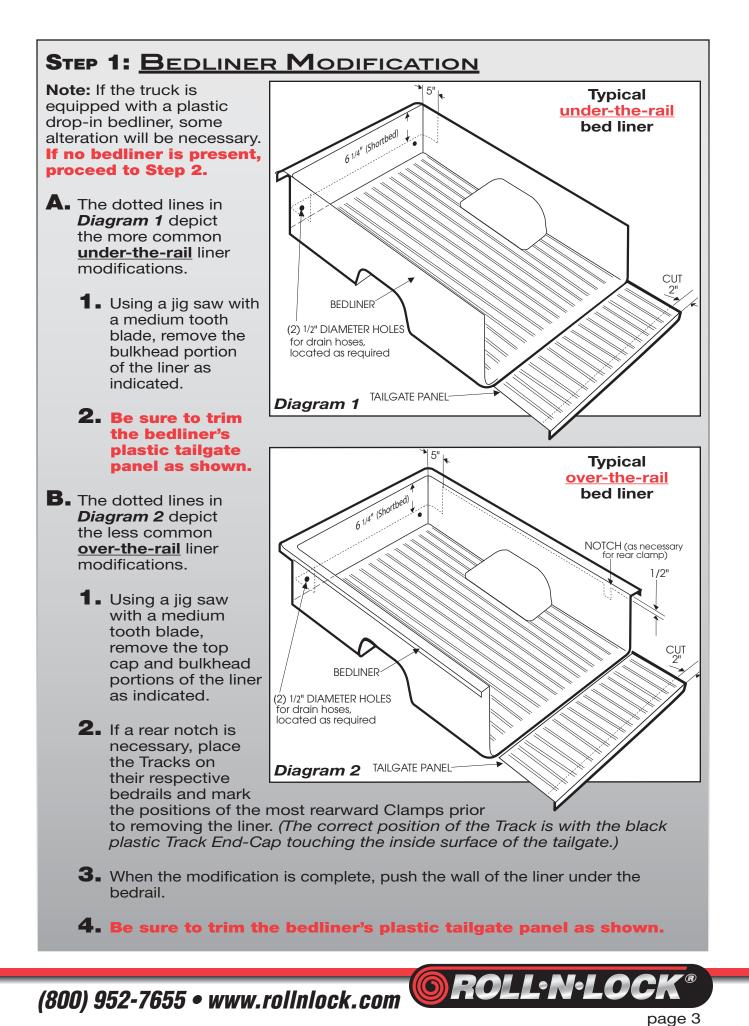
IF NO BEDLINER IS PRESENT, PROCEED TO STEP 2.



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STOP

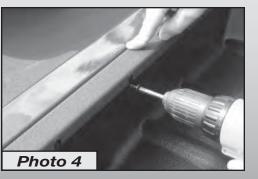
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STEP 2: INSTALL MOUNTING FLANGE

- A. Place Mounting Flange onto down flange of bed rail being sure that the top of the flange is exactly flush with the top of bed rail (*Photo 3*).
- **B.** Use a #8 x 3/4"selftapping screw and power screw gun to secure Mounting Flange to bed rails (*Photo 4*).





STEP 3: INSTALL THE HOUSING

A. Place the Housing Assembly onto the bedrails (Photo 5). This is best accomplished with two people. Center it between the Flanges and leave about ½" of space between the bulkhead and the back of the Housing. Do not fasten the

Housing in place.

B. Lift the Lid on the Housing and lean it against the cab. (*Photo* 6) Place a rag between the Lid and cab

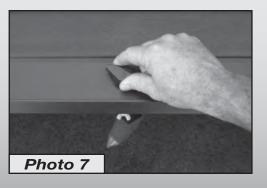
to prevent scratches.





STEP 4: INSTALL THE TRACKS

- A. Making sure to leave the Pull Strap connected to the threaded shipping stud, rotate the Lock Lever to the 10 o'clock position (Photo 7).
- **B.** Remove the "L"-shaped sections of Clamps that are taped to the bottoms of the Track Clamps *(Photo 8).*

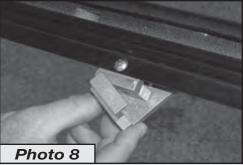




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STEP 4: INSTALL THE TRACKS (CONTINUED)

C. Carefully place the Tracks on the bedrails (Photo 9) and key them onto the Housing Stems (Diagram 10), being sure that the Handle is





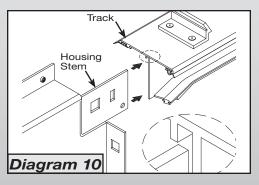
properly engaged into the Tracks.

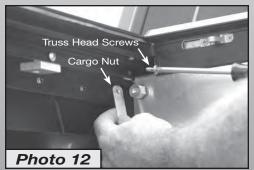
- D. Attach the back Clamps very loosely to the Tracks to be sure that the Tracks do not fall off of the bed rail while proceeding (Photo 11).
- **E** Use #10-24 x ½" truss head screws and Cargo Nuts to secure the Tracks to the Housing Stems (*Photo 12*). Tighten these connections

securely.

F. Attach the remaining Clamps very loosely. Do not tighten yet.

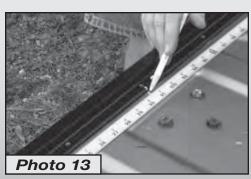


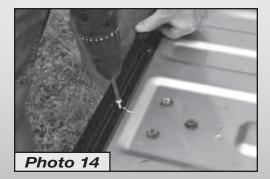




STEP 5: INSTALL THE TAILGATE EXTRUSION

A. Lower the tailgate and use a tape measure to locate and mark the center of the tailgate (Photo 13).





B. Use a tape measure to

measure to locate and mark the center of the Tailgate Extrusion (Photo 13).

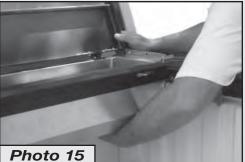
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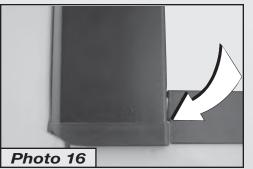
STEP 5: INSTALL THE TAILGATE EXTRUSION (CONTINUED)

- C. While holding the Tailgate Extrusion square and centered on the tailgate, use a #8 x ¾" self-tapping screw and power screw gun to secure the hole nearest center (*Photo 14*). Next, move to each end, **press the Tailgate Extrusion to the top of the tailgate in order to make it conform to the contour of the tailgate, and secure it in place.**
- **D.** Install the remaining self-tapping screws, making sure to provide even spacing between them.
- **E**. With the Tailgate Extrusion secured, carefully close the tailgate, being cautious not to strike the ends of the Tracks.

STEP 6: ORIENTING THE TRACKS TO THE TAILGATE

A. Move to the front of the bed, lift up slightly on the Housing and shift each side back toward the tailgate (Photo 15) so





(Photo 15) so that the Track

End-Caps contact the inside surface of the tailgate. Make sure the Track End Cap Metal Blocks contact the Tailgate Extrusion End Caps (*Photo 16*). Note that if the Tracks are not positioned as shown, the Latch Mechanism will not function correctly.

- TIGHTEN 2nd TIGHTEN 2nd TIGHTEN 3rd TIGHTEN 1st TIGHTEN 1st TIGHTEN 1st TIGHTEN 1st
- B. With the Tracks in the correct position, you may now tighten the Clamps in the order shown (*Diagram 17*), taking care to make sure the Tracks remain level. Do not use a power or pneumatic screw gun. Over tightening Track Clamps can cause an indentation in the bedrails.

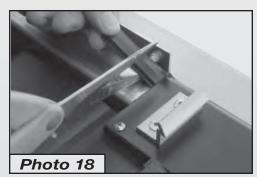


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STEP 7: INSTALL CARGO SHIELD & DRAIN TUBES

A. Trim the track gasket 1" from the end of the Track (Photo 18).

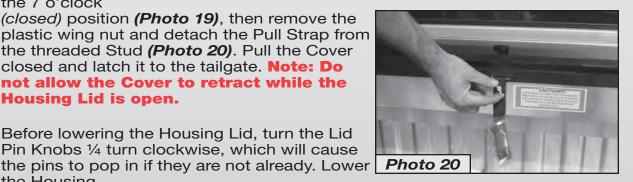
B. Rotate the Lock Lever to the 7 o'clock



the threaded Stud (Photo 20). Pull the Cover closed and latch it to the tailgate. Note: Do not allow the Cover to retract while the

C Before lowering the Housing Lid, turn the Lid

Photo 19



the Housing Lid, being sure that the Lid Pins snap into the receptors located on the Tracks.

Housing Lid is open.

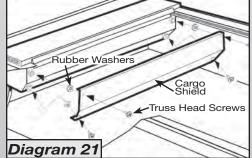


Photo 22

D. To open the Cover pull back slightly

on the Handle to relieve spring tension from the Latch Mechanisms and turn the Lock Lever clockwise to the 10 o'clock (unlatched) position.

- **E** Use 1/4-20 x 1/2" truss head screws and rubber washers to secure the Cargo Shield (Diagram 21). Note: The rubber washers go on the inside of the Cargo Shield.
- **F.** Use 1/2" bit to drill 2 holes for the Drain Tubes. Note that this process is easier if 1/4" pilot hole is drilled first. Align the holes with the Drain Fittings that protrude from the bottom of the Housing Assembly (Photo 22). If provided, locate the Drain Tubes in factory drain holes or bulkhead plugs.

G. Always make sure the Pull-Strap is securely clipped to a fixed point in the bed.



STEP 8: TEST UNIT OPERATION

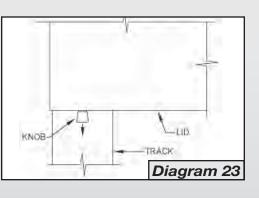
In Step 7 the Cover was opened *(retracted)*. This should have caused the Lock Lever to enter the Lock Pocket and rotate to the 7 o'clock *(latched)* position.

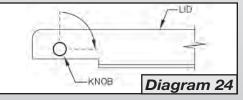
- A. To close the Cover, pull the Pull-Strap hand-over hand, allowing the excess strap to fall into the bed until you can reach the Handle. Place your hands evenly spread on the Handle and pull the Handle until it contacts the Tailgate Extrusion. As the Handle contacts the Tailgate Extrusion the spring loaded Latches (which were energized when the Cover was retracted) will automatically trip, simultaneously latching the Cover to the tailgate and side Tracks.
- **B.** To open the Cover, pull back slightly on the Handle to relieve spring tension from the Latch Mechanisms and turn the Lock Lever clockwise to the 10 o'clock position. The Cover should retract on its own with only a slight push to set it into motion. When the Cover is retracting it is best to hold the Pull-Strap and allow it to slip through your fingers as the Cover travels. Applying pressure to the Pull-Strap as it slips through your fingers will act as a braking action, preventing the Handle from slamming into the Lid at high speed. The Cover must retract with only enough force to rotate and reset the Lock Lever and Latching Mechanism.

STEP 9: INSTRUCTIONS FOR OPENING AND CLOSING THE HINGED LID

To Open:

- A. Grasp the Latch Pin Knobs located at the back corners of the Lid *(Diagram 23)* and pull out.
- **B.** Turn knobs 90° to hold Latch in the unlocked position *(Diagram 24)*.



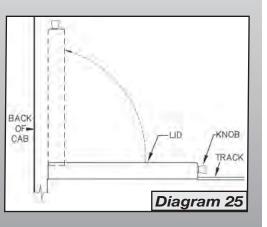


C Grasp the Lid and lift (*Diagram 25*). Rest the Lid against the back of the cab to hold open for service or cleaning.

To Close:

A. Reverse the previous steps. Lower the Lid and return the Latch Pins to the locked position by turning the knobs ¼ turn.
Note: The Latch Pins may be returned to the locked position before or after closing the Lid.

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