

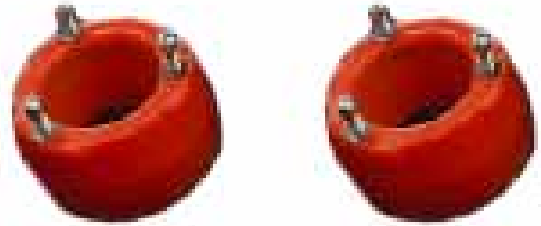


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**REQUIRED TOOL LIST:**

- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Floor Jack
- Jack Stands
- Measuring Tape
- Torque Wrench

**2" VALUE KIT  
1994-2011  
Dodge 2500 - 3500 4WD  
Part # D20P**



Before beginning the installation, thoroughly & completely read these instructions & the enclosed driver's WARNING NOTICE. Affix the WARNING decal in the passenger compartment in clear view of all occupants. Please refer to the Parts List to insure that all parts & hardware are received prior to the disassembly of the vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain the needed items. If you have any questions or reservations about installing this product, call SKYJACKER® Technical Assistance at 318-388-0816.

Make sure you park the vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from the factory & is usually not noticed until a lift kit has been installed, which makes the difference more visible. Using a measuring tape, measure the front & rear (both sides) from the ground up to the center of the fender opening above the axle. Record this information below for future reference.

Driver Side Front: \_\_\_\_\_ Passenger Side Front: \_\_\_\_\_

**IMPORTANT NOTES:**

- This lift is determined from the amount of lift to the front of the vehicle.
- If larger tires (10% more than the stock diameter) are installed, speedometer recalibration will be necessary. Contact your local Dodge dealer or an authorized dealer for details.
- After installation a qualified alignment facility is required to align the vehicle to factory specifications.

**Component Box Breakdown:**

**Part #: D20P**

Item #	Description	Qty
D20PS	2"F POLY 94-09DGE4X41500-35	2
HB-D20P	HDWR BAG: FOR D20P POLY	1

Item #	Description	Qty
I-D20P	INST SHEET:2"POLY 94-10DODG	1

## Hardware Bag Breakdown:

### Part # HB-D20P

Item #	Description	Qty
716CTN	7/16 COARSE THREAD L/N	6

Item #	Description	Qty
716SAEW	7/16 SAE WASHER	6

## Installation:

1. With the vehicle on flat level ground, set the emergency brake, & block the rear tires / wheels.
2. Raise the front of the vehicle & support the vehicle with jack stands.
3. Remove the front tires / wheels & front shocks.
4. Disconnect the sway bar end links.
5. Place a jack under the front axle housing taking the load off of the front suspension & disconnect the upper shock mounts. Remove the nuts retaining the upper shock mounts to the coil towers.
6. The coil springs are different on the driver & passenger sides of the vehicle so be sure to mark which spring goes to what side of the vehicle. CAREFULLY lower the front axle enough to remove front coil springs. CAUTION: Ensure that there is adequate slack in all brake lines & cables before lowering the front suspension.
7. Remove the upper OEM rubber coil spring isolators.
8. Install the new Skyjacker polyurethane coil spring spacers into the OEM isolator mounting positions & install the mounting nuts. (3 per side)
9. Position the coil springs & shock absorbers in their axle mounts. Raise the axle to engage into the coil spring spacers & install the upper shock mounts. Note: Slight pressure on the suspension will be required to install the front shocks.
10. Lower the suspension allowing it to go full droop. The front shocka should not extend far enough to allow the coil springs to come out of the coil spacer pockets.
11. Reconnect the sway bar end links.
12. Install the front tires / wheels & lower the vehicle to the ground.
13. Check all bolts and nuts for proper tightness. Retighten after the first 100 miles.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**