



THE BEAR OF SUSPENSIONS

#F9320K & #F93203K

F250/F350 SUPER DUTY

INSTALLATION INSTRUCTIONS:

1. Saving hardware, unbolt front track bar from passenger side axle.
2. Raise front of vehicle and support securely with jack stands under the frame behind front springs and block the rear wheels. Remove the front tires and u-bolts (**Caution: once the u-bolts are removed, the front axle will be free to move, so support securely on a floor jack**). Slowly lower axle away from the front springs for ample room to mount new track bar bracket.
3. NOTE: lower bracket for models made 3/99 and newer, looks slightly different from bracket shown in photos. Place new track bar mounting bracket into original track bar mount (Photo#1). You may need to lightly tap bracket down in place. Rotate top of bracket toward passenger side leaf spring until rear gusset is against original trackbar mount.

Prior to 3/99 - Insert 9/16" x 3 1/2" bolt with washer through original mounting hole and tighten locknut to hold bracket in place. Using new bracket's left tab as a guide, drill 1/2" hole through **outer OEM Plate Only**. Insert 1/2" x 1 1/2" bolt with washer and tighten locknut. Reattach track bar using original hardware (Photo #2). Completely tighten all hardware.

3/99 and Newer - Insert new 20mm bolt through original mounting hole using new 20mm locknut provided, and tighten to hold bracket in place. Using new bracket's left tab as a guide, drill 9/16" hole through both the **inner and outer OEM plates**. Be sure to keep drill bit level vertically and horizontally.



PHOTO #1

#IF-F93203K (08/99)



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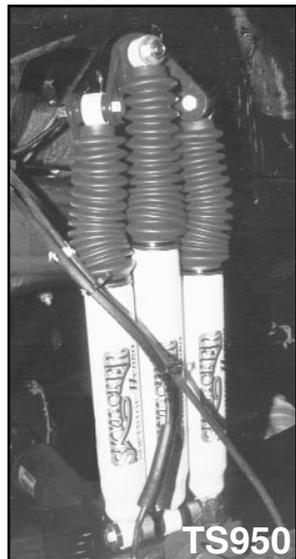
Insert 1" long spacer, at new drilled hole, inside the original mounts. Insert 9/16" x 3" bolt with washer thru spacer and tighten locknut. Reattach track bar using original hardware (Photo #2). Completely tighten all hardware.



4. Remove center bolt from leaf springs, and install new leaf under each spring assembly using the new center pin provided. (Note: the leaves are center pinned so they can be in-stalled with either end toward the front or rear.)
5. Raise axle up to springs being sure that the springs center bolt aligns in the axle tube. Reinstall original u-bolts and tighten. Install tires and lower vehicle to ground.

ACCESSORIES:

- Triple Front Shock Kit (Shown at right) #TS950
- HD OEM Replacement Steering Stabilizer #7099W
- Single Steering Stabilizer (Shown below) #7199W
- Dual Steering Stabilizer #7299W
- SOFTRIDE® rear springs are **also** available.



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