

#### PARTS LIST:

Part#	Description	Qty
TJ2P-S	2" TJ/XJ/XJ/MJ POLY SPACER	4
BP40S	REAR BUMP STOP, POLY 2-3"	2
BPS10-B	FRONT BUMP STOP SPACER , 1"	2
10MMX50MMB	10 X 50 METRIC BOLT/10.9	2
38SAEW	3/8 SAE WASHER	2
I-ZJ20	INST. SHEET FOR ZJ20 POLY	1

#### Front Installation:

\* Read all instructions and check Bill of Material listing before beginning installation.

1. Secure and properly block the tires of vehicle on a level concrete or asphalt surface.
2. Jack up front of vehicle and install jack stands under frame behind the lower link rear brackets. Remove tires and front shocks.
3. Loosen, but **DO NOT** remove the sway bar end link's lower bolts at axle housing on both sides (see picture #1). Lower front axle down until coil springs become loose. Remove the bottom bolt and clip from left front coil spring (see picture #2).
4. Now remove both coil springs. Remove upper bump stop (use channel lock pliers working bump stop back and forth).
5. Remove bolt from inside bump stop cup. Install 1" bump stop spacer and original cup using 10mm x 50mm long bolts furnished. Reinstall factory bump stop into cup. (See picture #3.)
6. Install 2" coil spring isolator pads on top of the factory pads. (See picture #4) Raise jack up so that enough load is applied to hold coil springs in place. Reinstall spring bolt and clip at bottom of left front coil. Install new shocks.
7. Completely lower vehicle to the ground. Now tighten the sway bar endlink's lower bolts loosened from step #3.

*(Repeat this process on the rear being sure to install rear poly bump stops)*

#### Available Accessories:

- Heavy Duty OEM steering stabilizer #7009
- Single steering stabilizer kit w/bolt-on brkts #7119
- Heavy Duty Tie Rod #TR300
- Front Sway Bar End Links #SBE124



Photo #1



Photo #2

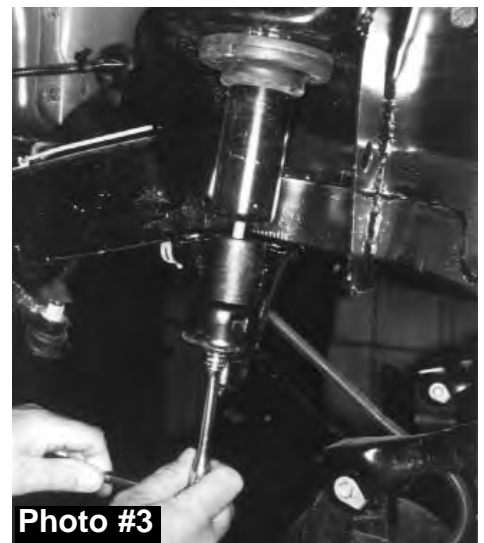


Photo #3

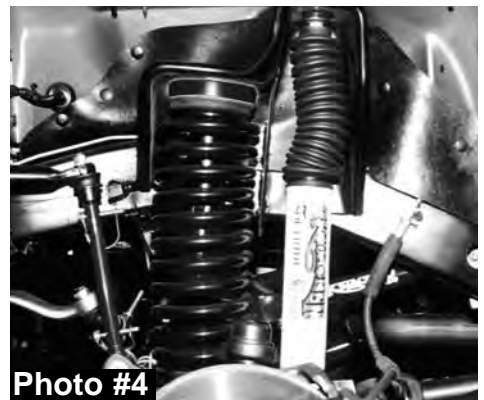
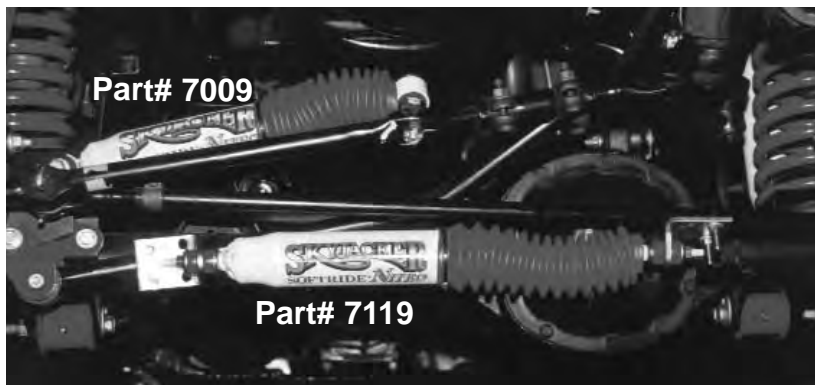


Photo #4