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Installation Instructions

Street Light Bar

99-02 Chevy/GMC Silverado HD

1500,2500,3500

Part # 110030

Please read instructions entirely before installing this product.

Parts Included	Qty
3/8" x 1" Hex Bolt	2
3/8" Flat Washer	2

Note: Hardware be inserted into Light Bar for shipping purposes.

Step 1: Hold the Light Bar up to the face of the bumper where the round mounting brackets are flat against the bumper. Use the top of the bumper to align the Light Bar perpendicular to the ground.

Step 2: While the Light bar is positioned on the bumper, mark around the two mounting brackets onto the bumper. Next, remove the light bar and set aside. You should now have two circular marks on the bumper.

Step 3: Mark a 'X' through each circle, this will give you the center. Use a metal punch and hammer to punch a pilot hole through the center of the circle.

Step 4: Drill a 1/2" hole through the pilot marks. **NOTE:** Make sure the holes are free of metal burrs.

Step 5: Align the Light Bar mounts to the drilled holes and place a 3/8"x 1" bolt and the 3/8" washer through the back side of the bumper and thread into the light bar bracket. After final positioning, torque each bolt location to 15-20 ft/lbs. Installation is now complete. **NOTE:** Removing the bumper may be easier on some models.

Model 110020 and 110030

Step 1: Drill out the two square license holes using a 1/2" drill bit. Make sure all holes are free of metal burrs.

Step 2: Proceed with Step 5 above. Note: Mount the license plate back behind the Light Bar Bracket.

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Smittybilt, 400 West Artesia Blvd, Compton, CA 90220