



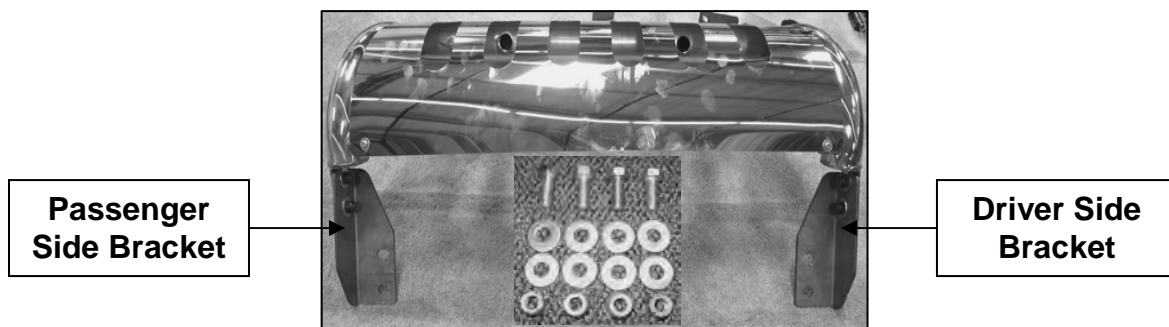
**Installation Instructions**  
**BULL BAR (Part # 54031&54032)**  
**07 Toyota Tundra**

**PARTS LIST:**

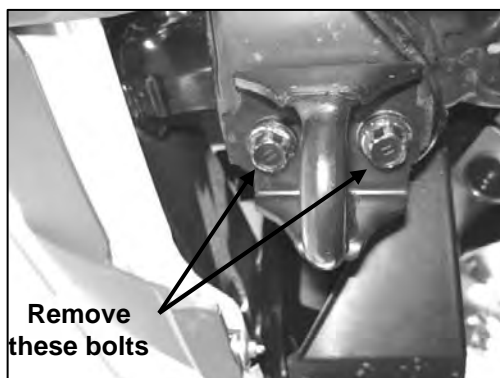
1	Bull Bar	4	12mm lock Nuts
4	12-1.75mm x 30mm Hex Head Bolts	8	12mm Flat Washers

**PROCEDURE:**

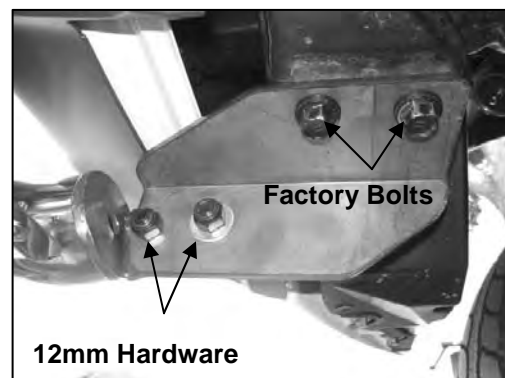
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Locate and remove the factory tow hooks underneath the vehicle (Figure 2). Save hardware for later use.
3. Locate Passenger Side Mounting Bracket and loosely attach it to vehicle by using the factory bolts removed in step two (Figure 3). Passenger Side shown in Figure 3. Repeat this step for Driver Side Mounting Bracket.
4. Once the Mounting Brackets are loosely installed, with help position the Bull Bar on the outer side of the Mounting Brackets and attach it with the included (4) 12-1.75 mm x 30mm Hex Head Bolts, (4) 12mm Nylock Nuts, and (8) 12mm Flat Washers (Figure 3).
5. Level and adjust the Bull Bar and tighten all hardware at this time.



**Figure 1**



**Figure 2**



**Figure 3**

**For Technical Support/Warranty Information please call 310-762-9944**



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**Cleaning and Maintenance**

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used also.

**For gloss black finishes:** Mild soap, window and glass cleaner may be used.

**LIMITED WARRANTY**

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 5 years from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage ( e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the senders' expense.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through alteration, improper installation, mishandling, misuse, neglect accident or acts of nature. **THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY THE PURCHASER FOR THIS PRODUCT.**

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