

Installation Instructions

Easy Install Billet Grille (Part #868057) 2005-2006 Chevy Silverado HD 06 Chevy Silverado 1500

NOTE: Carefully read entire instructions thoroughly before attempting to install this part.

NOTE: During shipping product might loose its convex shape or the bars may bend slightly. In order to get a proper fit, product might need to be re-shaped slightly by bending it BY HAND to regain its convex shape. Be careful not to damage the Billet Grille when bending.

INCLUDED COMPONENTS

- 1 Billet Grille (2 pieces)
- 8 -Metal Brackets
- 8 M4X30mm Phillips Screws
- 8 M4 Flange Nuts



Figure 1 - Included Hardware

TOOLS REQUIRED

- Phillips Screwdriver
- 4mm wrench or Crescent Wrench
- Flathead Screwdriver

INSTALLATION INSTRUCTIONS

- 1. Inspect product and check components with items listed above.
- 2. Pop hood, use Flathead Screwdriver to remove 7 factory plastic fasteners (Figure 2). Save fasteners for later use.
- 3. Remove plastic shroud. Save for later use.



Figure 2 - Remove 7 factory plastic fasteners



- 4. Optional: Use painter's tape to protect your factory grille shell from scratches (as shown in photos).
- 5. **Loosely** attach the upper Billet Grille by holding the Metal Brackets behind factory grille shell and inserting the Phillips Screws (from the front) through the Billet Grille holes and Metal Brackets, loosely secure them with Flange Nuts provided (Figure 3).
- 6. **Loosely** attach the lower Billet Grille by holding the Metal Brackets behind factory grille shell and inserting the Phillips Screws (from the front) through the Billet Grille holes and Metal Brackets, loosely secure them with Flange Nuts provided (Figure 4).



Figure 3 - Attach Upper Billet Grille piece



Figure 4 - Attach lower Billet Grille piece

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- 7. Once the Billet Grilles are loosely attached, center them and tighten all Phillips Screws at the same rate.
- 8. Reinstall the plastic shroud with the fasteners removed in Step 2.

CARE AND MAINTANCE INFORMATION

We recommend normal cleaning by using mild soap and water also applying a non-abrasive aluminum polish on a regular schedule. (Taking into consideration your climate and driving time and conditions.)

LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 1 year from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt Automotive without an Returns Authorization Number will be refused and returned to sender at the senders expense.

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