



WWW.SMITTYBILT.COM

## Installation Instructions

*Nerf-Step (Part # C0189CC)*

*04-06 Chevy/GMC Silverado/Sierra  
Crew-Cab 5 ½ ft Bed*

**NOTE: Carefully read entire instructions thoroughly before attempting to install this part.  
It is recommended to have some additional help while installing these bars.**

Parts Included	Qty	Parts Included	Qty
5/16 x 1" Carriage Bolt	12	Driver Side Bar	1
5/16" Flat Washer	12	Passenger Side Bar	1
5/16" Nut	12		



Picture is for sample use, may not be actual bars

**STEP 1:** Identify the driver side bar. (The shorter end of the main bar goes towards the front of the vehicle)

**STEP 2:** Hold the nerf-step up to the pinch weld on the body of the vehicle with the angled flange below the body. (Note: The angled flange will be at a different degree in relation to the body, this will re-align at the end of the installation process.) The front tip of the nerf-step should be approximately ¾" behind the fender/wheel well opening. If you have over sized tires, make sure to allow just enough clearance room for steering.

**STEP 3** Make a mark through the slotted holes on the pinch weld with each bracket. After marking the holes, drill out each mark with a 3/8" drill bit.

**For Technical Support/Warranty Information please call 281-880-6322**

**Smittybilt, 400 West Artesia Blvd, Compton, CA 90220**



WWW.SMITTYBILT.COM

**Installation Instructions**  
*Nerf-Step (Part # C0189CC)*  
*04-06 Chevy/GMC Silverado/Sierra*  
*Crew-Cab 5 1/2 ft Bed*

**Note:** Make sure to drill dead center in the pinch weld, approximately 1/8" to 1/4" for the outside edge.

**STEP 4:** Starting with the center bracket, align the slotted holes in the bracket with the pre-drilled holes in the pinch weld. Next, using the 5/16" carriage bolts, insert through aligned holes and finger tighten with the flat washer and nut. Repeat this with the front and rear brackets.

**STEP 5:** Once all bolts are inserted align bar straight and parallel with the vehicle and tighten all hardware. Secure all bolts to 22 ft lbs. Repeat steps 2-5 on the passenger side. Installation is now complete.

**Product cleaning and maintenance instructions**

**Stainless Steel Finish** – Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean the finish. **Dual state powder coat finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you may wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or wax that contains abrasive that could damage the finish

**WARRANTY**

Smittybilt's products are covered under the following limited warranties only. Note that the duration of the limited warranty differs according to the material and finish of the product purchased. Subject to the duration and conditions of the limited warranty stated below, Smittybilt warrants to the original retail purchaser that its products are free from defects in material and workmanship. All other warranties and representations express or implied are hereby disclaimed, including fitness for merchantability and buyer's intended use or purpose. All parts are sold "AS IS" except for the limited warranties granted herein. Buyer assumes all risks as to the selection, suitability and performance of all goods and products selected. This limited warranty does not cover damage or impairment in any part due to misuse, improper installation, accident or contact with on-road or off-road hazards, product modification, improper or inadequate cleaning and/or maintenance. Smittybilt is not responsible for items damaged during shipping. This warranty is not transferable from the original buyer. For the original Buyer to be eligible for the limited warranty coverage, the Buyer must provide proof of purchase. Smittybilt strongly recommends returning the warranty registration card. Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part(s) returned to Smittybilt at customer's expense. The determination of whether or not a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's sole discretion.

**1. Limited Lifetime Warranty on Stainless Steel Products -**

Smittybilt stainless steel products carry the foregoing limited repair or replacement warranty **against workmanship and defects in the material** so long as the original purchaser retains the original stainless steel parts.

**2. Limited Five (5) Year / 50,000 Mile Pro-Rata Warranty (whichever occurs first) on Dual-Stage Powder Coating Products -**

Smittybilt dual-stage powder coated products carry the foregoing limited repair or replacement warranty for a period of (5) years or 50,000 miles (whichever occurs first) from date of purchase **against workmanship and defects in the material**, provided that any claim submitted after (2.5) years from date of purchase shall, if accepted, be satisfied by Smittybilt offering customer a credit on the purchase of a replacement product equal to fifty percent (50%) of customer's initial purchase price.

Fichter Design's configuration protected by International Trade Dress Law. Fichter Designs licensed to Smittybilt Automotive Products are Protected by U.S. patent law and International Copy Right Law. US Patent #6588783 and #6874801 other patents and continuances pending. All Intellectual Property & Patent infringements will be prosecuted to the full extent of the law.

**For Technical Support/Warranty Information please call 281-880-6322**

**Smittybilt, 400 West Artesia Blvd, Compton, CA 90220**