



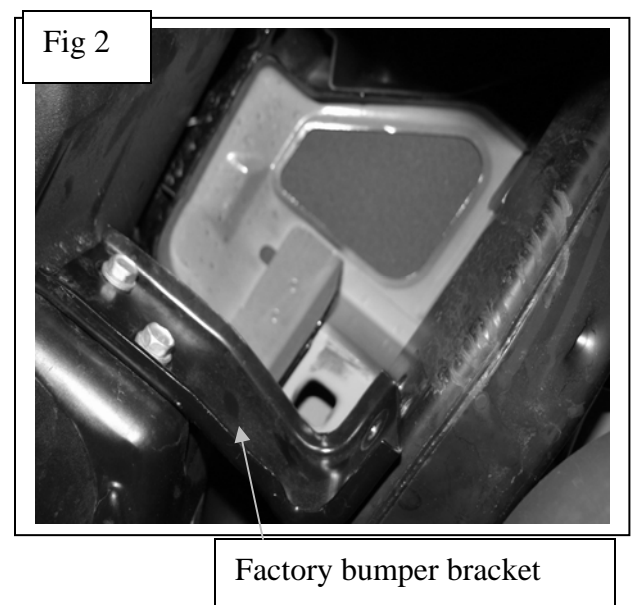
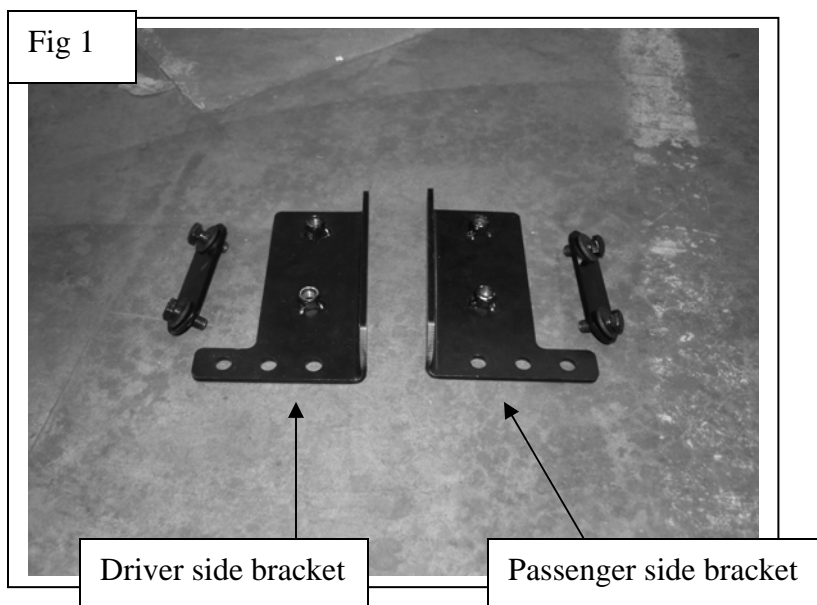
**Installation Instructions**  
**REAR BUMPER (Part # JB48-R)**  
**07 JEEP WRANGLER JK**

**PARTS LIST**

1	Bumper
2	Brackets
2	Bolt plates
10	12MM X 35MM bolts
12	12MM washers
6	12MM lock nuts
4	12MM lock washers

**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Locate, remove and set aside the brackets (Fig 1)
3. Remove factory bumper by removing the side brackets (Fig 2) and the bolts in the removable brackets (Fig 3)
4. Insert the driver side bracket into the frame (Fig 3)
5. Start the two 12MM bolts and thick washers through the bolt plate and into the frame.
6. Repeat the bracket installation on the passenger side of the vehicle.
7. Insert a thin piece of wood between the bumper and the trailer hitch receiver to prevent damage. (Fig 4)
8. Position the bumper in between the two mounts and start the six 12MM bolts, washers and locking nuts. (Fig 5)
9. Level the bumper and tighten all the fasteners. (Fig 6)



**For Technical Support/Warranty Information please call 310-762-9944**



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Fig 3

Removable  
bracket (leave on)

Bumper bracket



Fig 4



Fig 5



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**Smittybilt, 1600 Walnut Parkway, Rancho Dominguez, CA 90220**



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#### Cleaning and Maintenance

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used also.

**For gloss black finishes:** Mild soap, window and glass cleaner may be used.

#### LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 5 years from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the senders' expense.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through altercation, improper installation, mishandling, misuse, neglect accident or acts of nature. **THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY THE PURCHASER FOR THIS PRODUCT.**

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Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damage, therefore above limitations may not apply to you. This warranty gives the purchaser specific legal rights. The purchaser may have additional rights, which vary from state to state.

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