



# Installation Instructions

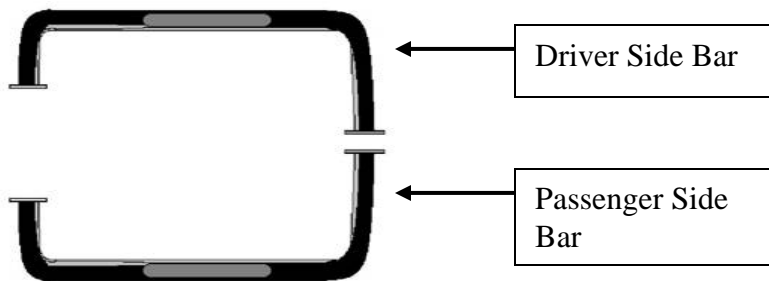
Side Bars (JN40, 41, 44, 46)  
1976-06 Jeep CJ's and Wrangler

**NOTE: Carefully read entire instructions thoroughly before attempting to install this part. Drilling is required.**

Parts Included	Qty
Driver Side Bar	1
Passenger Side Bar	1
10 MM Self Tapping Bolts	16

Tools Needed
Drill
5/16" Drill Bit
Ratchet and Socket Set

**Step 1:** Identify the Driver and Passenger bars. The longer side goes towards the front of the vehicle.  
**Note:** For ease of installation it is recommended to have assistance during the install process.



**Step 2:** Position the bar up against the vehicle frame. Maintain a minimum of 1/2 inch between the bottom of the body and the top of the bar. (Figure A) Position the bar making sure it is parallel with the vehicle frame while also making sure its parallel with the vehicle body. (Figure B)



(Figure A)

Keep a minimum of 1/2" between bar and the body.

Position the bar so that it is parallel with the vehicle body.



(Figure B)

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 1600 Walnut Parkway, Rancho Dominguez, CA 90220



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**Step 3:** Once you have located the bar into position, hold the bar and mark the frame through the mounting holes located on the bar brackets.(Figure C) Set the bar to the side. Center punch the marked holes and drill a 5/16" hole in the frame at each marked location..

**Caution:** Before drilling be sure to check for any hazards or obstructions.



(Figure C)

**Note:** Picture shown is of 97-06 brackets vary on sidebars.

Use holes in brackets as templates to mark holes.

**Step 4 :** Position the bar back on the vehicle against the frame lining it up with the holes that you just drilled. Attach the bar to the frame using the supplied self-tapping bolts. Repeat these steps to install bar on other side of the vehicle. **Note:** On the later model vehicles you will have some bolts that are not used. Installation is now complete.

### LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within 3 years from the original date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor.

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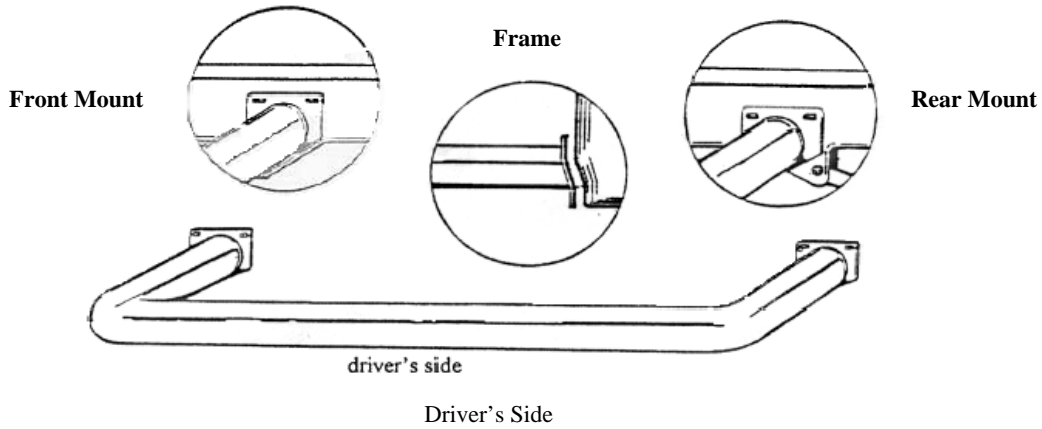
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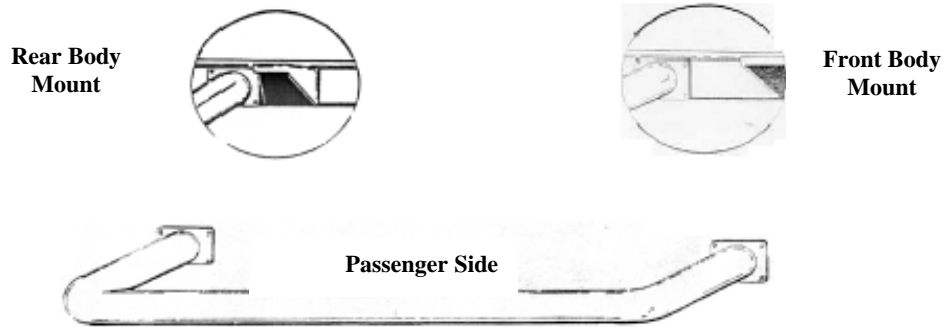
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(Note: Diagrams are for reference use only, actual brackets may vary slightly)

**97-on TJ WRANGLER**



**87-95 WRANGLER**



**76-86 CJ7 & CJ5**



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