



Installation Instructions
Sure-Step (Part # JN48-S2)
07 Jeep Wrangler JK 2 Door

PARTS LIST

2	Side bars	4	10MM lock washers
8	8MM X 20MM bolts	4	10MM X 25MM Hex bolts
8	8MM flat washers	6	6MM Button head bolts Phillips
8	8MM lock washers	12	6MM Fender washers
4	10MM nut plates	6	6MM lock nuts
4	10MM flat washers		

PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Locate, remove and set aside the four support brackets. Each is marked to identify their relative location on the car. (Fig 1 and 2)
3. Locate and peel back the thin foam adhesive tape glued over the openings in the sub-frame openings dedicated by the factory for the side bar installation. (Fig 3)
4. Install the nut plate with the nut facing upwards. (Fig 4)
5. Attach the bracket with one of the 10MM bolts furnished in the hardware kit and leave loose to allow for adjustment. (Fig 5)
6. Attach the second bracket with one of the 10MM bolts furnished in the hardware kit and leave loose to allow for adjustment.
7. Install the Phillips head screws, washers and locking nuts into the sides of the brackets and leave loose. Note that the front brackets have 2 holes dedicated to these bolts, and the rear ones have only one. (Fig 6)
8. Position the appropriate bar onto the two brackets and install the four 8MM bolts, flat washers and lock washers. Adjust the bars before tightening.
9. Repeat the process on the other side of the car and tighten all the fasteners.



Fig 1 Passenger side brackets



Fig 2 Driver side brackets

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 1600 Walnut Parkway, Rancho Dominguez, CA 90220



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Fig 3. Thin foam adhesive tape. Driver side front



Fig 4 Driver side front shown



Fig 5 driver side front bracket shown



Fig 6

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Cleaning and Maintenance

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used also.

For gloss black finishes: Mild soap, window and glass cleaner may be used.

LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 5 years from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the senders' expense.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through altercation, improper installation, mishandling, misuse, neglect accident or acts of nature. **THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY THE PURCHASER FOR THIS PRODUCT.**

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