

SPECTRE

Intake Installation Instructions

P/N 903421(red filter)

Year/Model

1963-64 Impala

Parts List

1 - Heat Shield- Driver's Side	1 - Intake Tube- Pass Side	8 - 4" Hose Clamps
2 - Bulb Seal- 30"	1 - 120° Low Profile Dual Air Box	1 - Air Cleaner Nut
2 - Bulb Seal- 23"	1 - Air Filter	2 - Sheet Metal Screws
2 - Bulb Seal- 9"	2 - 4" 60° Flex Boots	4 - Bolts
1 - Heat Shield- Pass Side	2 - 4" Couplers	10 - Washers
1 - Intake Tube- Driver's Side	2 - Velocity Stacks	4 - Lock Nuts

THIS IS A CUSTOM KIT AND THE TUBE MAY NEED TO BE CUT TO FIT YOUR VEHICLE ENGINE COMBINATION.

Step 1 - Install the airbox on the carburetor with the low profile wing nut.

Step 2 - Install couplers (with clamps), one on each end of the airbox inlets.

Step 3 - Place the velocity stack adapter in the heatshields and install the flex coupler secondly making sure the flex boot is pushed completely against the heat shield. Once the adapter and flex boot are tight against the heatshield, fully tighten clamps. Install bulb seal around edges of the shields.

Step 4 - Remove any components from the corners of engine bay and install heatshields using existing hardware (Most kits utilize factory body hardware).

Step 5 - Test fit THE SHORT LEG tube LENGTH in the airbox coupler. Trim tube to desired dimension. Now determine THE LONG LEG tube length but keep in mind that the tube needs to go into coupler an inch AND TRIM TUBE TO DESIRED DIMENSION.

Step 6 - Place the tube in the flex boots and install into the coupler on the airbox secondly. Once everything is in place and lined up, fully tighten all clamps.

If you have any difficulties or questions regarding the installation of this intake system, contact the Spectre Performance Technical Department by email - Tech@spectreperformance.com or by phone 1-909-673-9800 Monday thru Friday 6:00am to 2:00pm PST.