

T-REX

Billet Grilles

20793

05-07 NISSAN
XTERRA

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05-07 NISSAN XTERRA **3 PC BILLET INSERT**

Recommended Tools:

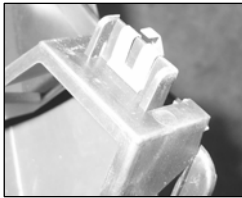
Phillips & Slotted Screwdrivers
5/16 Wrench or Nut-Driver
Die Grinder

Parts List / Hardware:

3 Billet Insert (16, 16, 16 Bars)
8 6-32 x 2" Machine Screws
8 #8 U-Nuts
8 3/4" 'J' Hook Brackets

Read and understand instructions before attempting installation

Step 1



Remove the six fasteners holding the top of the grille in place. Pull the grille forward to access the mounting clips on each end; use a slotted screwdriver to unclip the two fasteners on each side. Now remove the grille by depressing the four clips holding the grille to the bumper cover. Use a heat gun or hair dryer to remove the OE logo from the factory grille if being re-used.

Step 2

Use a die grinder to cut the factory logo area from the grille. It is only necessary to cut the raised area. Slide a U-nut onto each J hook. Install a machine screw into each mounting hole on the center billet. Center it into the opening. From the back of the grille mesh, thread a 'J' hook onto each machine screw. Use a screwdriver to secure the hardware; do not over-tighten. Make sure the flanges wrap around the grille mesh.

Step 3



Test fit the side billets into each opening. Repeat the process in Step 2. ***If you have purchased a bumper insert; install the bumper billet before the grille assembly is re-installed onto the vehicle.*** Re-install the factory grille assembly onto the vehicle. Use a high quality double sided tape if reinstalling the factory Nissan logo. ***Thank you for purchasing your T-Rex billet grille.***

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