21206

07-08 GMC
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BILLET OVERLAY or INSERT

Recommended Tools:

Phillips & Slotted Screwdrivers
5/16" & 10mm Socket & Ratchet
Jig-Saw & File
Drill & 3/16 Drill Bit

Parts List / Hardware:

1	Billet Insert
6	#10 x 1 Phillips Screws
6	#10 Flat Nuts
6	2" J Hook Brackets
6	6-32 x 2 Machine Screws
6	6-32 Nylon Lock Nuts
6	#10 Flat Washers

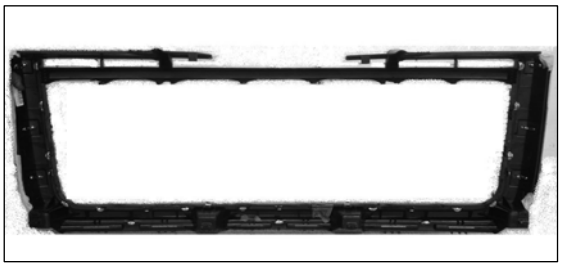
Read and understand instructions before attempting installation

Step 1

Test fit the grille into the opening. Remove plastic rivets securing the radiator cover; on top of the grille. Now remove the four 10mm bolts along the top of the grille. The grille has six metal clips that clip into the core support (2); two behind the GMC logo and four along the bottom. Pull the grille forward; use a slotted screwdriver to release the clips and remove the grille. If a bumper grille is to be installed, install at this time.

Step 2

This grille can be installed as an overlay or insert (cut-out). For insert installation, proceed to step 3. Use a slotted screwdriver to unclip the factory GMC logo. Insert a 2" machine screw into the tabs facing the front of the grille. Place a J hook on each screw; hand thread a nylon lock nut on each screw. Center the grille over the factory shell. Wrap the hooks around the rear edge of the factory grille. Tighten the hardware until the grille is held firmly in place.



Step 3

Use a jig-saw to cut the center bars from the grille (as shown). Do not cut the top two cross bars from the grille. These bars are left for added strength to the grille assembly. File your cuts smooth.

Center the billet over the factory grille. Mark the mounting tab holes to the grille. Drill a 3/16" hole at each mark. Use the 1" screws and flat nuts to secure the grille.

Step 4

Re-install the grille onto the vehicle. Re-install the radiator cover.
Thank you for purchasing a T-Rex Billet Grille. **6/21/07**

Vehicle shown here with optional polished billet GMC logo (p/n 19200) and billet bumper (p/n 25206)