

# T-REX TRUCK PRODUCTS INC.

## 30467

**06-08 DODGE**  
**RAM TRUCKS**  
**BILLET INSERT**

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## **2006-08 Dodge Ram Trucks** **4 PC Look Billet Insert - VERICAL**

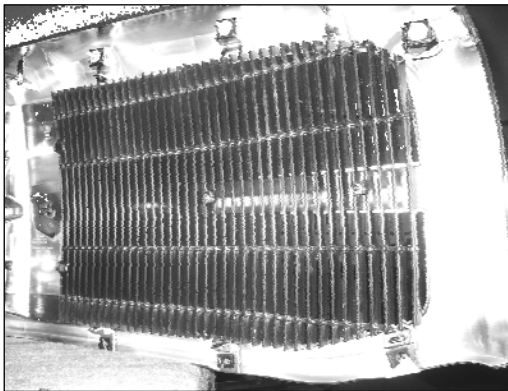
### **Tools Required:**

Phillips & Slotted Screwdriver  
Drill & 1/8" Drill Bit  
Pliers

### **Hardware / Parts List:**

2 Billet Insert (Right and Left side)  
4 #8 x 3/4 Phillip Screws  
4 #8 Flat Nuts  
4 6-32 x 1.5 Machine Screw  
4 6-32 Nylon Lock Nuts  
4 #6 Flat Washers

### **Read and understand instructions before attempting installation**



#### **Step1**

Identify the left and right set of billets by placing in front of the factory grille. Remove the factory grille from vehicle and place it face down on a workbench. The factory chrome grille has two black plastic inserts held in place by molded tabs. Remove the two inserts by hand.

#### **Step2**

Lay the billet inserts down and match them to the original plastic mounts on the chrome shell. Use pliers to break the molded clip off of each mounting tab. Re-center the billets. Drill a 1/8" hole aligned with each mounting hole; two in the center of each billet and two on the inside towards the Ram logo. The mounting tabs in the center attach with the 6-32 machine screws, nylon lock nuts and washers. Thread the #8 screws and flat nuts on the remaining tabs.



#### **Step3**

Re-install the grille shell assembly back onto the vehicle.

***Thank you for purchasing a T-Rex billet grille. 12/8/05***