

# **T-REX** Billet Grilles

31780

**04-07 NISSAN**  
**TITAN/ARMADA**  
**BILLET OVERLAY**

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## **04-07 NISSAN TITAN / ARMADA** **3 PC Billet Overlay - VERTICAL**

### **Tools Required:**

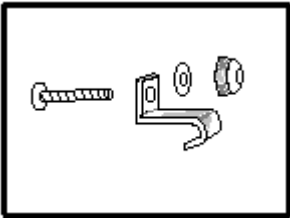
Phillips / Slotted Screwdrivers  
5/16" Wrench or Nut Driver

### **Hardware / Parts Included:**

1 Billet Insert (Center)  
2 Billet Inserts (Right & Left)  
10 6-32 x 2 Machine Screws  
10 #6 Washers  
10 #6 Nylon Lock Nuts  
10 1" J Hooks

### **Read and understand instructions before attempting installation**

#### **Step 1**



Remove the factory grille from the truck. Use a small slotted screwdriver to unclip the plastic clips. There are two on each end, four along the top and three along the bottom. Now remove the grille. The side openings have plastic air shrouds held in place by molded clips. Remove the air shrouds. Use a heat gun or hair dryer to remove the OE logo from the factory grille.

Install a machine screw into each mounting hole welded to the billets. Thread a 'J' hook assembly onto each machine screw (see diagram). Test fit the grilles in place.

#### **Step 2**

The center grille mesh may be cut from the grille openings but is not necessary. If desired, test fit the grilles into the openings. Note where the J hooks need to fasten to the factory grille; it is important to leave this area or the grilles will not be able to mount to the grille. The grilles will rest on this uncut portion of the plastic. Apply masking tape the face of the grille to prevent scratching. Use a die grinder or jigsaw to cut the inner grille mesh.

#### **Step 2**

Center the billet inserts into the openings. Use a screwdriver and wrench to tighten the 'J' hooks. Make sure the hooks wrap around the grille mesh. Re-install the logo with double-sided tape if desired. Re-install the air shrouds and grill assembly back onto the vehicle.

***Thank you for purchasing a T-Rex Billet Grille. 8/22/06***