

T-REX TRUCK PRODUCTS INC.

35698

03-04 LINCOLN
NAVIGATOR
BILLET BUMPER
VERTICAL

35698

03-04 LINCOLN
NAVIGATOR
BILLET BUMPER
VERTICAL

Tools Required:

Phillip Screw Driver
Sharp Chisel
Xacto Knife or Razor Blade
1/8" Drill Bit
Drill

Parts List:

1 - Billet Bumper Insert (54 Bars)
4 - #8 x 1 Screws (#6 Heads)
4 - #8 "U" Nuts

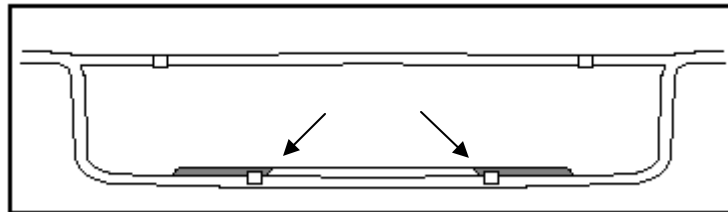
Read and understand instructions before attempting installation

Step 1

You must remove the factory bumper insert. Start at the top and pry down on the top of the plastic insert (be careful not to scratch the paint) about 4" from either end. You will see the head of a plastic push-in fastener that holds the insert to the bumper cover. There are four of these holding the plastic insert in. Use your chisel to shear the head off the fastener (you may also use a fastener removal tool or flat screw driver to pry it out). Repeat this process on the other side and then the two lowers.

Step 2

Place the billet insert in the opening. Note the tabs welded to the insert on top and bottom. Center the insert in the opening. Note the 1/8" lip on the lower edge of the opening. Trim about 3" from each end (see shaded area in diagram below) using a razor or Xacto knife. From the back edge of the bumper opening, insert a "J" nut aligned with each tab. Drill a 1/8" hole at each "U" nut. Set the billet insert in the opening and install a screw at each bracket. Snug the screws down (Do not over tighten).



Step 3

Installation of the bumper billet insert is complete. *Thank you for purchasing your T-Rex billet grille.*