

T-REX

Billet Grilles

45780

**04-05 NISSAN
TITAN TRUCK
ARMADA SUV**

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CNC PLATINUM SERIES BUMPER BILLET

Recommended Tools:

Phillips Screw Driver
3/8 Wrench or Nut Driver
Liquid Thread Lock (optional)

Parts List / Hardware:

1	Billet Insert
2	10-32 x 2" Threaded Studs (Steel)
4	10-32 x 3" Threaded Studs (Aluminum)
6	10-32 Nylon Lock Nuts
6	1.25" J Hook Brackets
2	#10 x 1" Phillips Screws
2	#10 Flat Nuts

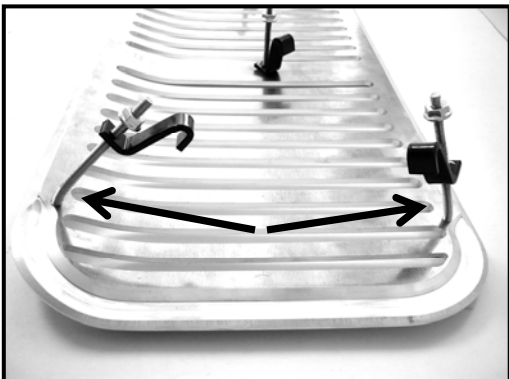
Read and understand instructions before attempting installation

Step 1

Take the billet and thread the 2" steel studs into the center holes on the back of the billet. A small amount of liquid thread lock can be applied to the threads of the studs installed into the billet. **BE SURE NOT OVERTIGHTEN THE STUDS** (over-tightening can cause dimpling to the face of the billet). Thread the 3" aluminum studs into the remaining four corner holes.

Step 2

If the license plate will be retained; fasten it to the billet using the #10 screws and flat nuts. Center the billet into the bumper opening. Slide the J hook brackets onto the threaded studs. Thread the Nylon Lock Nuts onto the studs.



(Product shown is vertical design)

Step 3

The studs in the corners are made of aluminum; aluminum is a softer alloy. These studs need to be bent towards the center of the billet as indicated by the arrows in the picture. Try centering the billet into the opening; Bend the studs more if needed. Make sure the hook end of the brackets wrap around the plastic bars in the bumper opening. Tighten the nuts until the billet is held firmly in place. ***Thank you for purchasing your T-Rex billet grille.***
5/6/05