



**54004**

**UPPER CLASS**  
**HOOD VENTS**

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**CUSTOM HOOD VENTS – 2 PC**  
**UPPER CLASS SERIES VENTS**

**Tools Required:**

Rubbing Alcohol / Clean Cloth Towel  
Tape  
3M Adhesion Promoter

**Parts List:**

1 Upper Class Insert (Right)  
1 Upper Class Insert (Left)

**Read and understand instructions before attempting installation**

**Step 1**

You are about to install a pair of *Custom Hood Vents*. It is very important you read and understand these instructions before starting the installation. If you are unsure of any of the following steps; please contact your authorized dealer.

**Step 2**

Park the vehicle on a level surface. These vents will fit many vehicle applications; however placement and fit are crucial for proper installation. Body panels with excessive contours are not recommended. High strength 3M brand automotive tape is secured to each vent. DO NOT PEEL the protective film from the tape until directed. Test fit a vent over the desired area. Proper fit: contact surface / gap should not exceed 1/8" between the vehicle and vent at any point.

**Step 3**

Test fit the hood vent to the vehicle. Use masking tape to mark straight and proper fitment. Center a vent in the desired location. For the tape to adhere properly; the area must be clean (dirt, wax, etc). Use rubbing alcohol on a clean towel to remove any contaminants from the area.

**Step 4**

Apply the 3M adhesive promoter on the area of the vehicle where the tape adheres to the vehicle. Remove the protective film from the tape. Center the vents (be sure debris and dirt are clear of mounting surfaces). Install the vents; firmly apply pressure (do not deform or dent the body panel) for approximately 5-10 minutes.

***Thank you for purchasing a T-Rex billet grille. 7/08/08***

