T-REX Grilles
Corona, California www.trexbillet.com

54718
2009 LINCOLN
MKS

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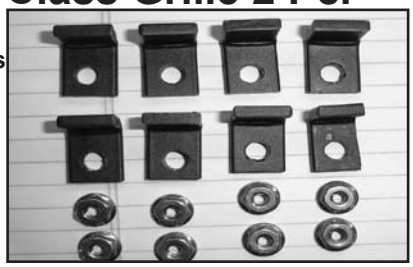
Upper Class Grille 2 Pc.

TOOLS REQUIRED:
Phillips & Flat Screwdrivers
Socket and Ratchet Set
Die Grinder

PARTS LIST
(8) 6/32" Nylon Lock Nuts
(8) 1/2" L Brackets
(2) Mesh Grilles



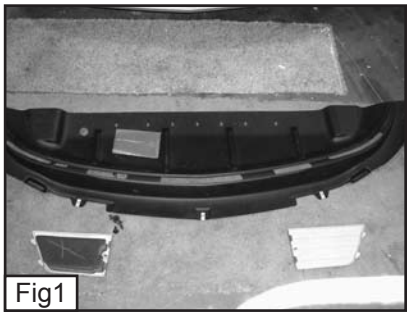


Fig1

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@ trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Fig 2

Step 1 Factory Grill/Bumper Cover Removal

Remove the factory lower cover from beneath the front of the vehicle. There are 5 bolts and 7 plastic pop clips. (Fig 1) Now remove the 2 lower cver plates from the lower front area of the factory bumper cover by reaching behind them and unlatching the latches on the back. Now remove 4 plastic pop clips from the bottom of the factory bumper cover that hold it to the plastic bumper support. Next remove the 4 phillips screws from the 2 front wheel wells, 1 of the screws in each wheel well is located under the splash guard. (Fig 2) Now remove the upper radiator cover from under the hood. There are 2 plastic pop clips, 4 bolts and 2 rubber hood stops that will need to be removed. Lift the radiator cover off and set it aside. Now remove the bumper cover by pulling the 2 corners of the bumper cover out from where it meets the vehicle body, there is an electrical plug on the drivers side that needs to be disconnected before the bumper cover can be fully removed. (Fig 3) Remove the 2 covers on the bottom part of the bumper cover by unlatching them from behind.

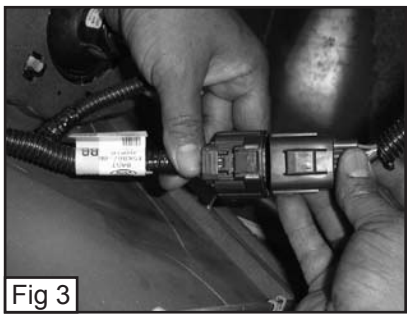


Fig 3

Step 2 Upper Billet Grille Installation

Take the bumper cover assembly and place it on a workbench with the backside facing up. You will need remove the black plastic bumper reinforcement from the assembly. Next you will need to remove the large black plastic part from the back of the bumper cover by using a flat screwdriver and prying loose the latches holding the black plastic to the bumper cover (the chrome grille section is connected to the black plastic). (Fig 4) Once the black plastic piece is removed seperate the 2 halves (the black plastic part and the chrome grill shell part). Take the chrome grille part and cut the vertical bars from the grille openings leaving about 1/4" to 1/2". Now reinstall the factory chrome grill part back into the bumper cover and then the black plastic backing over it making sure to relatch all the latches to keep it secure. Reinstall the black plastic bumper reinforcement back into the bumper cover. Now take the 2 mesh grille halves and insert them into the corresponding section in the front of the factory grill/bumper cover. From the backside of the bumper cover take the 8 1/2" L brackets and install them over the 8 threaded studs on the mesh grilles making sure they latch over the factory grill shell, install the eight 6/32" nylon lock nuts over the L brackets and tighten. Install the top hardware first to ensure the mesh griles fit properly. (Fig 5) If you have the matching bumper grille install it now. Reinstall the bumper cover on th vehicle and the radiator cover. Installation complete.

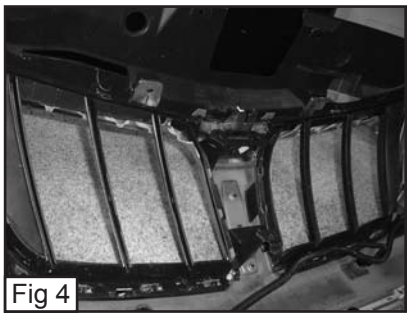


Fig 4

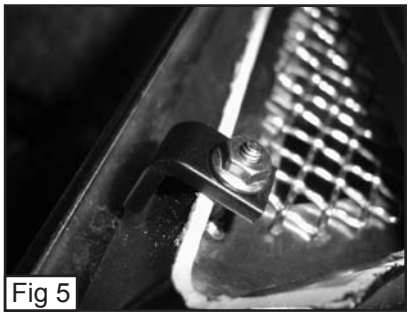


Fig 5