

T-REX

Billet Grilles

70091

**06-08 CHEVY
HHR**

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06-08 CHEVROLET HHR – W/ CLASSIC LOGO
HYBRID SERIES MESH GRILLE - POLISHED

Recommended Tools:

10MM & 3/8 Socket / Nut Driver
Liquid Thread Lock **
(Optional**)

Parts List / Hardware:

1 Mesh Insert
3 10-32 x 1.5" Aluminum Threaded Studs
2 10-32 x 3/4" Threaded Studs
5 10-32 Nylon Lock Nuts
5 #10 Flat Washers

Read and understand instructions before attempting installation

Step 1

Open the hood; remove the five 10mm retaining nuts from the rear of the grille shell (The nuts on each lower corner have a rubber cover; remove these from the nut). Pull the grille shell forward and remove from the hood.

Step 2

Thread the longer studs into the holes on each corner and one in the center on top. Thread the two short studs into the remaining holes. A small amount of liquid thread lock may be applied to the threads**. **BE SURE NOT OVER-TIGHTEN THE STUDS** (Over-tightening can cause dimpling to the face of the billets).

Step 3

Center the billet into the opening of the hood. Thread a Nylon lock nut and washer onto each stud. Tighten the nuts until the billet is held firmly in place (**DO NOT OVER TIGHTEN**). Check the clearance to the hood latch; it may be necessary to slightly bend the hood latch back to clear the grille.

Thank you for purchasing your T-Rex billet grille. 9/26/06

