

T-REX

Billet Grilles

70780

04-07 NISSAN
TITAN TRUCK
ARMADA SUV

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3 PC HYBRID SERIES INSERT

Recommended Tools:

3/8 Wrench or Nut Driver
Die Grinder W/cut off Wheel

Parts List / Hardware:

3	Billet Inserts
12	10-32 x 1.5" Threaded Studs
12	10-32 Nylon Lock Nuts
12	1.25 Hook Brackets

Read and understand instructions before attempting installation



Step 1

Remove the grille shell from the vehicle. Release the clips holding the grille as shown to the left. Unclip the plastic radiator air shrouds from the outer openings. Thread the studs into the billets. **BE SURE NOT OVER-TIGHTEN THE STUDS** (over-tightening can cause dimpling to the face of the billets).



Step 2

Cut the center grille mesh from the openings. Do not cut the mounting tabs for the radiator air shrouds. Make your cuts at the base of the grille mesh.



Step 3

Center the billets into the openings of the grille shell. Install the J hook brackets onto the mounting studs. Thread a Nylon lock nut onto each stud. Make sure the hook end of the brackets wrap around the mesh openings. Tighten the nuts until the billets are held firmly in place. Re-fasten the plastic shrouds on the outer openings. It is much easier to install the bumper insert if the grille is removed. Install the bumper insert at this time. Re-install the grille assembly back onto the vehicle. **Thank you for purchasing your T-Rex billet grille. 7/25/05**

