

# **T-REX**

## **Billet Grilles**

**70792**  
**03-05 INFINITI**  
**FX 35**

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### ***1 PC HYBRID SERIES BILLET GRILLE – POLISHED***

*(Will not fit 2006 models)*

#### **Recommended Tools:**

3/8 Wrench  
Phillips Screwdriver  
Slotted Screwdriver  
Liquid Thread Lock

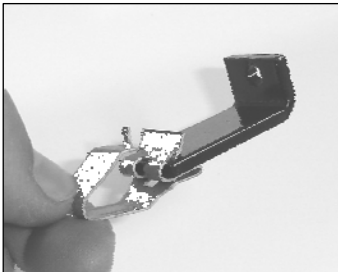
#### **Parts List / Hardware:**

1	Mesh Inserts	1	Top Plate Bracket
7	10-32 x 3/4" Threaded Studs	2	L Brackets
7	10-32 Nylon Lock Nuts		
2	Metal Clips		

### **Read and understand instructions before attempting installation**

#### **Step 1**

Remove the four plastic fasteners along the top using a Phillips screwdriver. There are two black plastic retaining fasteners on each end of the grille. Use a slotted screwdriver to twist the fasteners; Pull the grille forwards and release the molded clips along the bottom of the grille. Push the grille from behind to remove. If installing a bumper billet, install the bumper billet and then go to **Step 2** below.



#### **Step 2**

Test fit the billet in place. Thread the studs into the mounting holes. A small amount of liquid thread lock may be applied to the threads. **BE SURE NOT OVER-TIGHTEN THE STUDS** (Over-tightening can cause dimpling to the face of the billets). Attach the top plate along the top. This will require bending the plate in an arch. Mount the T-Rex Logo up. Use the lock nuts to secure the plate. Slide the clips onto the short L brackets as shown. Attach the L brackets to the bottom; secure them using the remaining nuts.

#### **Step 3**

Slide the lower brackets into the factory mounting holes. Apply a little pressure in front of the lower mounting brackets; press until the clips engage. Attach the top plate to the plastic core support; use the factory hardware to secure the top. It may be necessary to slightly bend the brackets so they align properly.



#### **Step 4**

Slowly close the hood to check the clearance between the hood and grille; adjust the grille if needed. It may be necessary to slightly bend the brackets or studs to achieve the proper alignment.

***Thank you for purchasing your T-Rex billet grille. 2/27/07***