

T-REX

Billet Grilles

80290

03-07 H2

HUMMER

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1 PC HYBRID SERIES BILLET GRILLE – CHROME

03-07 HUMMER H2 SUV & SUT

Recommended Tools:

3/8 Wrench or Nut Driver
Jigsaw & Die Grinder or Dremel Tool
Files / Sandpaper
Liquid Thread Lock
Masking Tape
10mm Wrench

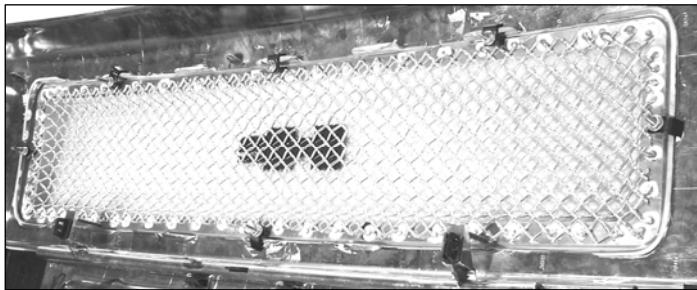
Parts List / Hardware:

1 Billet Inserts
8 10-32 x 1.5" Steel Threaded Studs
8 10-32 Nylon Lock Nuts & Washers
8 90° Flange Brackets

Read and understand instructions before attempting installation

Step 1

Open the hood and remove the grille. Place the grille face up on a work-table. The six chrome vertical bars in the center of the grille must be cut from the grille. The billet has a large perimeter that will cover your cuts. Apply a strip of masking tape along the top and bottom of the grille; approximately 7 ¼" apart. Make the two cuts along the top and bottom from the front. Test fit the billet in place. Now cut the remaining plastic from the back of the grille; make your cut approximately 1/4" from the back of the grille. This will leave a small lip around the back of the grille.



Step 2

File or sand your cuts smooth. Thread the studs into the billet along; a small amount of liquid thread lock may be applied to the threads. **DO NOT OVERTIGHTEN THE STUDS** (Over-tightening can cause dimpling to the face of the billets). Center the grille; install a washer, flange and nut onto each stud. Tighten the nuts until the grille is held in place. Re-install the grille assembly back onto the vehicle. *Thank you for purchasing your T-Rex billet grille. 12/5/05*