

T-REX

Billet Grilles

85552

04-05 FORD
F-150 2 WD

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04-05 FORD F-150 ALL MODELS **HYBRID BUMPER - CHROME**

Recommended Tools:

3/8 Wrench or Nut Driver
Liquid Thread Lock

Parts List / Hardware:

1	Mesh Inserts
3	10-32 x1.5" Studs
3	10-32 Nylon Lock Nuts
3	1/2" 'L Brackets'

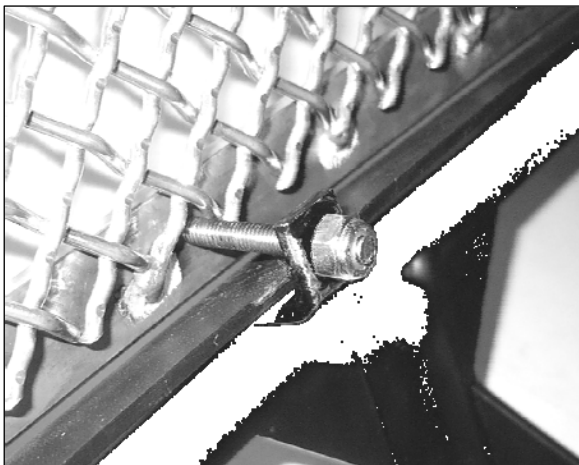
Read and understand instructions before attempting installation

Step 1

Open the hood to gain access to the bumper.

Step 2

Thread the studs into the billet. A small amount of liquid thread lock can be applied to the threads. **BE SURE NOT OVER-TIGHTEN THE STUDS** (over-tightening can cause dimpling to the face of the billet).



Step 3

Center the billet into the opening. Make sure the hook end of the brackets wrap around the plastic bars in the bumper opening. Tighten the nuts until the billet is held firmly in place. *Thank you for purchasing your T-Rex billet grille.*
9/30/05