

T-REX

Billet Grilles

85780

**04-07 NISSAN
TITAN TRUCK
ARMADA SUV**

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HYBRID SERIES BUMPER INSERT – CHROME EDITION

Recommended Tools:

3/8 Wrench or Nut Driver

Parts List / Hardware:

1	Billet Inserts
4	10-32 x 3" Aluminum Studs
4	10-32 Nylon Lock Nuts
4	1.25 Hook Brackets
2	#10 x 1.25 Screws
2	#10 Flat Nuts

Read and understand instructions before attempting installation



Step 1

This grille is much easier to install with the main grille removed. Remove the grille shell from the vehicle. Release the clips holding the grille as shown to the left.

Step 2

Thread the 3" aluminum studs into the billet. A small amount of liquid thread lock can be applied to the threads. **BE SURE NOT OVER-TIGHTEN THE STUDS** (over-tightening can cause dimpling to the face of the billet). Thread the into the remaining four corner holes.

Step 3

If the license plate will be retained; fasten it to the billet using the #10 screws and flat nuts. Center the billet into the bumper opening. Slide the J hook brackets onto the threaded studs. Thread the Nylon Lock Nuts onto the studs.



Step 4

The studs are made of aluminum; aluminum is a softer alloy. These studs need to be bent towards the center of the billet as in the picture. Try centering the billet into the opening; Bend the studs more if needed. Make sure the hook end of the brackets wrap around the plastic bars in the bumper opening. Tighten the nuts until the billet is held firmly in place.

Thank you for purchasing your T-Rex billet grille. 11/2105