



SPECIAL INSTALLATION INSTRUCTIONS

WARN 4X AND THINLINE FLARES FRONT '99+ GM SILVERADO/SIERRA

As you read these instructions, you will see **NOTES**, **CAUTIONS** and **WARNINGS**. Each message has a specific purpose. **NOTES** are additional information to help you complete a procedure. **CAUTIONS** are safety messages that indicate a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. A **CAUTION** may also be used to alert against unsafe practice. **WARNINGS** are safety messages that indicate a potentially hazardous situation, which, if not avoided could result in serious injury. **CAUTIONS** and **WARNINGS** identify the hazard, indicate how to avoid the hazard, and advise of the probable consequence of not avoiding the hazard. **PLEASE WORK SAFELY!**

NOTE: Surface preparation, tape application and basic fitting techniques can be found in the General Instructions.

These instructions provide specific information for flare installation on the '99+ GM Silverado and Sierra Trucks. Use these supplemental instructions in addition to the General Instructions. Read these instructions before proceeding with **Step 8** of the General Instructions.

The '99 Silverado and Sierra trucks have front fender liners that overlap the front fender lips. If fender flares are installed outside the liner, the extra liner thickness can prevent the flare from fitting properly. The best fender flare fit is achieved when the flare is inserted between the fender liner and fender lip.

Insert the flare mounting flange between the fender lip and fender liner, at the rear of the front fender. Note that the flare mounting flange has been shaped to clear the fender liner rivets.



If it is necessary to remove any of the plastic rivets securing the fender liner, carefully lift and remove the inner rivet pin, then the rivet.

Fit and secure the flare with screws per the General Instructions, then reinstall the rivets and the pins.

