



INSTALLATION INSTRUCTION ADDENDUM

ThinLine and 4X Flares Dodge Ram Front Pair No. 63860 (4X Flares) or 63870 (ThinLine Flares)

As you read these instructions, you will see **NOTES**, **CAUTIONS** and **WARNINGS**. Each message has a specific purpose. **NOTES** are additional information to help you complete a procedure. **CAUTIONS** are safety messages that indicate a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. A **CAUTION** may also be used to alert against unsafe practice. **WARNINGS** are safety messages that indicate a potentially hazardous situation, which, if not avoided could result in serious injury. **CAUTIONS** and **WARNINGS** identify the hazard, indicate how to avoid the hazard, and advise of the probable consequence of not avoiding the hazard. **PLEASE WORK SAFELY!**

Read and follow the General Instructions for flare installation except as stated below.

The front Flares for the Dodge Ram can be installed using the factory fasteners in there original locations instead of drilling additional holes in the fenders and using sheet metal screws.

1. Remove the three factory screws from the front fender lip. Save them for later Flare attachment. See **Figures 1 and 2**



Figure 1 Front factory screw, right side fender

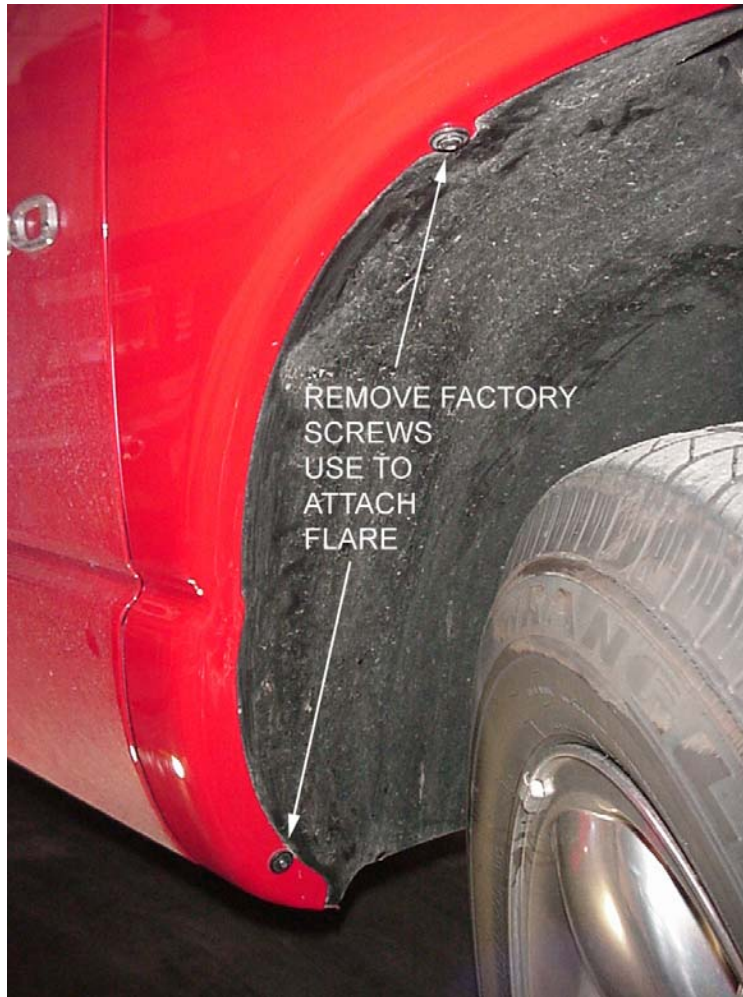


Figure 2 Rear factory screws, right side fender

2. Drill 1/4" hole through each dimple (3) in the Flare mounting flange. These holes should line up with the factory screw holes. The Flare holes can be slotted for better fit/alignment.



WARNING

Drilling operations can cause flying chips. **WEAR SAFETY GOGGLES.** Flying chips can cause eye injury.

3. Follow the General Instructions for the best results but use the factory screws to attach the Flares. Extra screws have been provided if additional fasteners are required.