



INSTALLATION INSTRUCTION ADDENDUM

ThinLine and 4X Flares Dodge Ram Rear Pair No. 63865 (4X Flares) or 63875 (ThinLine Flares)

As you read these instructions, you will see **NOTES**, **CAUTIONS** and **WARNINGS**. Each message has a specific purpose. **NOTES** are additional information to help you complete a procedure. **CAUTIONS** are safety messages that indicate a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. A **CAUTION** may also be used to alert against unsafe practice. **WARNINGS** are safety messages that indicate a potentially hazardous situation, which, if not avoided could result in serious injury. **CAUTIONS** and **WARNINGS** identify the hazard, indicate how to avoid the hazard, and advise of the probable consequence of not avoiding the hazard. **PLEASE WORK SAFELY!**

Read and follow the General Instructions for flare installation except as stated below.

The Rear Flares for the Dodge Ram can be installed using the rear factory fastener in its original location in addition to the supplied sheet metal screws for the remainder of the attachment points..

1. Remove the factory screw from the rear fender lip. Save it for later Flare attachment.
See Figure 1



Figure 1 Rear factory screw, right side fender

2. Drill 1/4" hole through the corresponding dimple in the Flare mounting flange. This hole should line up with the factory screw hole. The Flare hole can be slotted for better fit/alignment.



WARNING



Drilling operations can cause flying chips. **WEAR SAFETY GOGGLES.** Flying chips can cause eye injury.

3. Drill 3/16" holes through the rest of the dimples in the flare. The supplied sheet metal screws will be used in these holes.
4. Follow the General Instructions for the best results.