



**INSTALLATION INSTRUCTIONS**  
**2004-08 Chevy Colorado/GMC Canyon**  
**Part # 45-1510, 40-1515**

**PART LIST**

|   |                                       |
|---|---------------------------------------|
| 4 | M10*40 Hex Head Bolt, Stainless Steel |
| 2 | M10*40 Hex Head Bolt, Yellow Zinc     |
| 8 | M10 Flat Washer, Stainless Steel      |
| 4 | M10 Flat Washer, Yellow Zinc          |
| 4 | M10 Lock Washer, Stainless Steel      |
| 2 | M10 Lock Washer, Yellow Zinc          |
| 4 | M10 Hex Nut, Stainless Steel          |
| 2 | M10 Hex Nut, Yellow Zinc              |
| 2 | M12*130 Hex Head Bolt, Yellow Zinc    |
| 4 | M12 Flat Washer, Yellow Zinc          |
| 2 | M12 Lock Washer, Yellow Zinc          |
| 2 | M12 Hex Nut, Yellow Zinc              |
| 2 | M8*35 Hex Head Bolt, Stainless Steel  |
| 4 | M8 Flat Washer, Stainless Steel       |
| 2 | M8 Lock Washer, Stainless Steel       |
| 2 | M8 Hex Nut, Stainless Steel           |

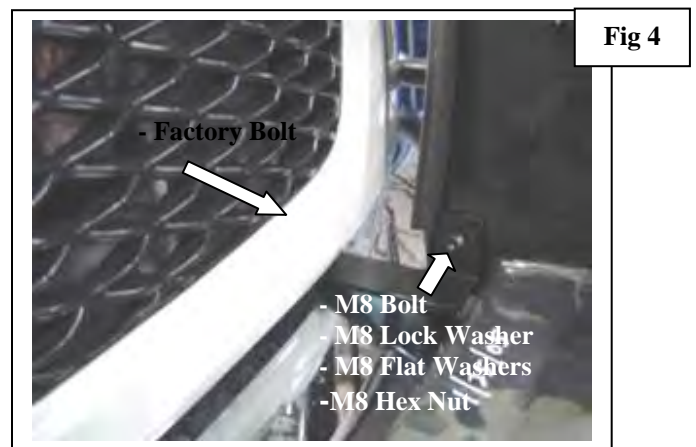
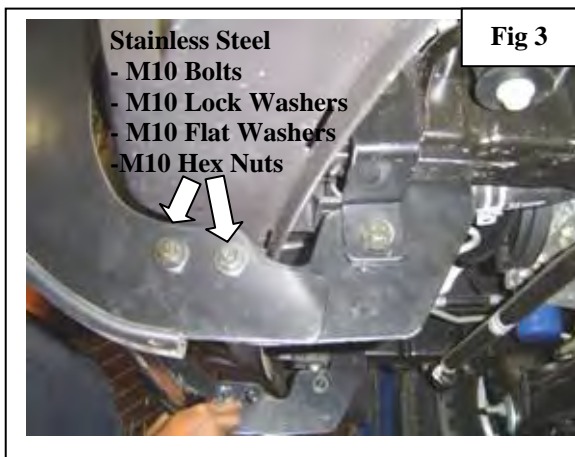
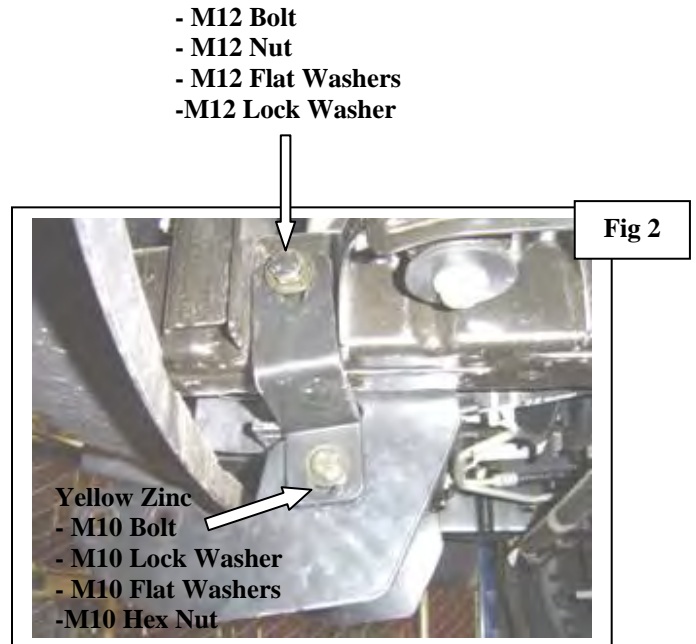
**Note:** Westin Automotive advises the installer to use a thread lubricant on all of the stainless steel fasteners.

Please take care when assembling and installing this product to protect the finish and your investment. To protect your investment, wax this product after installing. Regular waxing is recommended. Do not use any type of polish or wax that contains abrasives that could damage the finish.

**PROCEDURE**

1. Remove contents from box and verify all parts are present. Read instructions completely before beginning.
2. Remove factory supplied air dam if equipped shown in Figure 1. **Note:** There is one fastener on each side and clips across the air dam.
3. Place Large Mounting Bracket to the inside of the frame and Small Mounting Bracket to the outside of the frame. Line up upper holes on the brackets with holes on the frame and secure them together with the yellow zinc M12 Hex Head Bolt, M12 Lock Washers, M12 Flat Washers, and M12 Hex Nut. Line up bottom holes on the Brackets and secure them together with yellow zinc M10 Hex Head Bolt, M10 Lock Washers, M10 Flat Washers, and M10 Hex Nut (Figure 2). Do not tighten hardware at this time. Repeat this step for opposite side.

4. Locate stainless steel M10 Hex Head Bolts, M10 Lock Washers, M10 Flat Washers, and M10 Hex Nuts. Position the Grille Guard on the vehicle and place the lower portion of the Grille Guard to the outside of the Mounting Brackets as per Figure 3. Secure the Grille Guard to the Mounting Brackets with hardware listed in this step. Do not tighten hardware at this time.
5. Loosen up factory bolt located between bumper and grille shell (Figure 4). Do not remove factory bolt.
6. Locate Driver Side Top Support Bracket, M8 Allen Head Bolt, M8 Lock Washer, M8 Flat Washers, and M8 Hex Nut. Attach the fork end of the Top Support Bracket to the already loosened factory bolt on the bumper and tighten. Install the opposite side of the Top Support Bracket to the Grille Guard by using the hardware listed in this step.
7. Repeat steps 5 and 6 for passenger Top Support Bracket. Tighten all hardware at this time.



Westin Automotive Products, Inc.  
5200 N. Irwindale Ave. Suite 220  
Irwindale, Ca. 91706

Thank You for choosing Westin products  
For additional installation assistance please call  
Customer service (800) 793-7846 or (507) 375-3559