



AUTOMOTIVE PRODUCTS, INC.

INSTALLATION INSTRUCTIONS

SIGNATURE SERIES STEP BARS

APPLICATION: 2010-2014 TOYOTA 4-RUNNER

P/N: 25-3580/3585 & 26-3580, 25-3830/3835 & 26-3830
(w/rocker cladding) (w/o rocker cladding)

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEPBARS	13MM SOCKET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	5MM HEX KEY / SOCKET
4,5	2	REAR MOUNTING BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	12MM SOCKET
6	8	M8 X 25MM HEX HEAD BOLT	TORQUE WRENCH
7	8	M8 FLAT WASHERS	RATCHET
8	8	M8 LOCK WASHERS	
9	8	3/8" BUTTON HEAD BOLTS	
10	8	3/8" TOOTHED LOCK WASHERS	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box verify all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the front passenger side using the 12MM socket remove the two rocker panel bracket bolts. If installing on a vehicle with side rocker cladding (side skirts), Take the passenger side front mounting bracket and place it over the factory rocker panel bracket. Attach using two M8 hex head bolts, two M8 lock washers, and two M8 flat washers do not fully tighten at this time. If vehicle is not equipped with side rocker cladding, affix the mounting bracket directly to the underside of the vehicle with the supplied M8 fasteners. **Note: The mounting bracket cradles should face the rear of the vehicle**
3. Move to the passenger side rear and attach the passenger side rear mounting bracket as stated in step 2. Figure 3,4
4. Take the passenger side step bar and place it on the mounting cradles and align the mounting holes, attach using four 3/8" button head bolts, and four 3/8"toothed lock washers. **Note: The Westin logo should face outward**
5. Adjust step bars as needed and tighten all hardware at this time. Torque all M8 fasteners to 25-30 ft lbs, and 3/8" to 15-20 ft lbs
6. Repeat steps 2-5 for drivers side

CARE INSTRUCTIONS

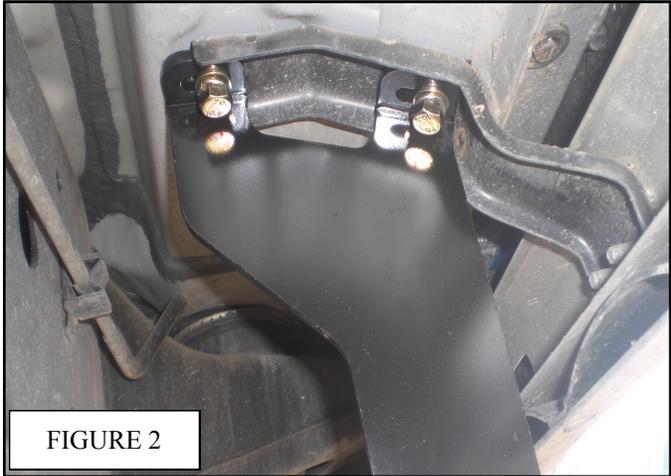
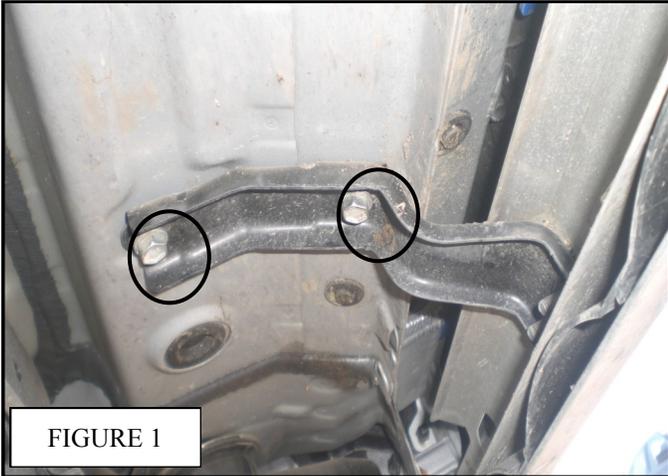
- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



Westin Automotive Products, Inc.
320 W Covina Blvd
San Dimas, Ca. 91773

3/24/2014 P.N.: 75-0011-RevB

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com



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