



INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2009-12 FORD F150 SUPER CAB 6.5" FT BED

APP PART # 24-53510, 24-53515

PLATINUM OVAL WHEEL TO WHEEL

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	13MM SOCKET
2,3	4	FRONT/CENTER MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	13MM WRENCH
4,5	2	REAR MOUNTING BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	16MM SOCKET
6	8	M8 NUT CLIPS	16MM WRENCH
7	18	M8 HEX HEAD BOLTS	ALLEN KEY (INCLUDED)
8	8	M8 FLAT WASHERS	RATCHET
9	20	M8 LARGE FLAT WASHERS	TORQUE WRENCH
10	18	M8 LOCK WASHERS	
11	10	M8 HEX NUTS	
12	2	M10 HEX HEAD BOLTS	
13	4	M10 FLAT WASHERS	
14	2	M10 LOCK WASHERS	
15	2	M10 HEX NUTS	
16	12	M10 BUTTON HEAD BOLTS (STAINLESS STEEL)	
17	12	M10 TOOTHED LOCK WASHERS (STAINLESS STEEL)	
18	12	M10 FLAT WASHER (STAINLESS STEEL)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the front of the vehicle remove the tape covering the holes on the rocker panel insert (2) M8 nut clips in the two holes in the rocker panel FIG 1 ,next locate the drivers side front mounting bracket, and attach it to the previously installed nut clips using (2) M8 hex head bolts, (2) M8 large lock washers, and (2) M8 flat washers. Attach the front mounting bracket to the pinch weld using (2) M8 hex head bolts, (2) M8 large flat washers (on the outside of the pinch weld), (2) M8 flat washers (on the inside of the pinch weld), (2) M8 lock washers, and (2) M8 hex nuts FIG 2. The mounting cradles face the rear of the vehicle. Do not fully tighten at this time. Repeat this step for the center mounting bracket.
3. Moving to the rear of the cab, take the drivers side rear mounting bracket and attach it to the factory hole in the rocker panel FIG 3 using (1) M10 hex head bolt, (2) M10 flat washers, (1) M10 lock washer, and (1) M10 hex nut FIG 4. Locate the mounting point on the pinch weld that aligns with the bracket and using a drill and 3/8" drill bit drill through the pinch weld FIG 4, attach the bracket to the drilled hole using (2) M8 hex head bolts, (2) M8 large flat washers (on the outside of the pinch weld), (2) M8 flat washers (on the inside of the pinch weld), (2) M8 lock washers, and (2) M8 hex nuts. The mounting cradles face the rear of the vehicle. Do not fully tighten at this time.
4. Take the drivers side step bar and attach it to the mounting brackets using (6) M10 button head bolts (stainless steel), (6) M10 toothed lock washers (stainless steel), and (6) M10 flat washers (stainless steel) do not fully tighten at this time.
5. Repeat steps 2-4 for the passenger side.
6. Align and adjust the step bars as needed then fully tighten all hardware at this time. Torque all M8 hardware to 20-25 ft lbs, and M10 hardware to 30-35 ft lbs

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



Westing Automotive Products, Inc.
5200 N. Irwindale Ave. Suite 220
Irwindale, Ca. 91706

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Irwindale, Ca. 91706

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