



# INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

AUTOMOTIVE PRODUCTS, INC.

APPLICATION: 2012-UP TOYOTA TACOMA  
APP PART # 37-03670, 37-03675  
OFF ROAD LIGHT BAR

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LIGHT BAR	13MM SOCKET
2,3	2	MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	13MM WRENCH
4	4	M8 HEX HEAD BOLTS	14MM DEEP SOCKET
5	10	M8 FLAT WASHERS	RATCHET
6	6	M8 LOCK WASHERS	TORQUE WRENCH
7	2	M8 BOLT PLATES	
8	6	M8 HEX NUTS	

## ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Locate the passenger side front bumper support and using a 14mm deep socket remove the flange nut from the driver side of the support. Do not discard. (fig 2)
3. Insert the supplied bolt plate into the hole indicated in fig.2 by passing it between the A/C condenser and radiator cross member. (fig 3)
4. Reuse the factory flange nut removed in step 2 and install the passenger side bracket to both the bumper support stud and bolt plate using the supplied hardware. Do not fully tighten at this time. (fig 4)
5. Align the mounting holes between the lower grille opening and tighten the bumper support nut followed by the bolt plate. Do not fully tighten at this time.
6. Repeat steps 2-5 for the drivers side.
7. Using the supplied M8 hardware install the light bar by passing the mounting forks through the lower grille. It is easiest to install the bolts by reaching around the outside of the bumper support. Do not fully tighten at this time. (fig 5)
8. Align and adjust the light bar as needed then fully tighten hardware at this time. Torque all M8 hardware to 20-25 ft lbs

### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

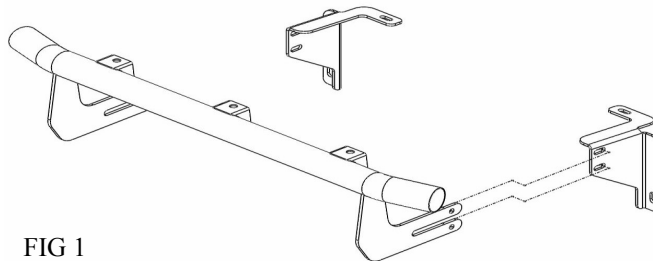


FIG 1



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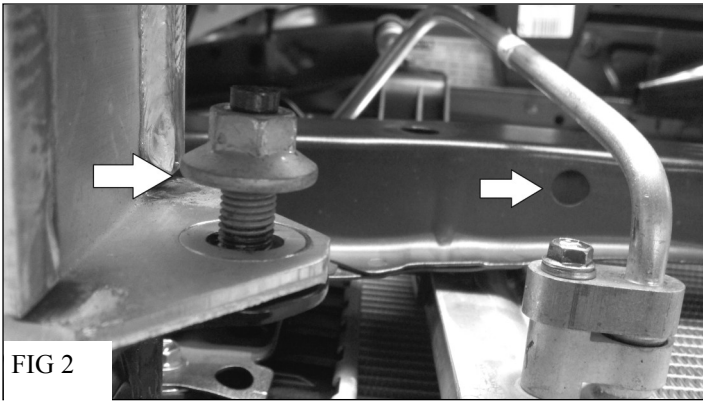


FIG 2

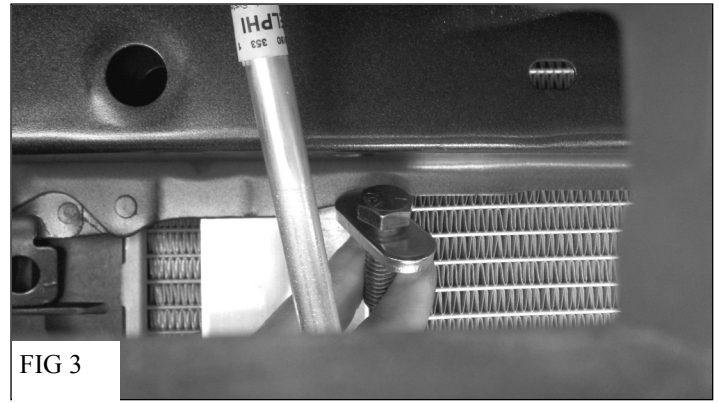


FIG 3

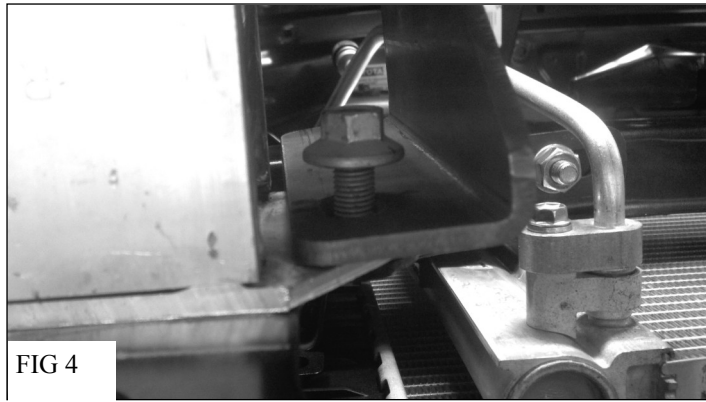


FIG 4

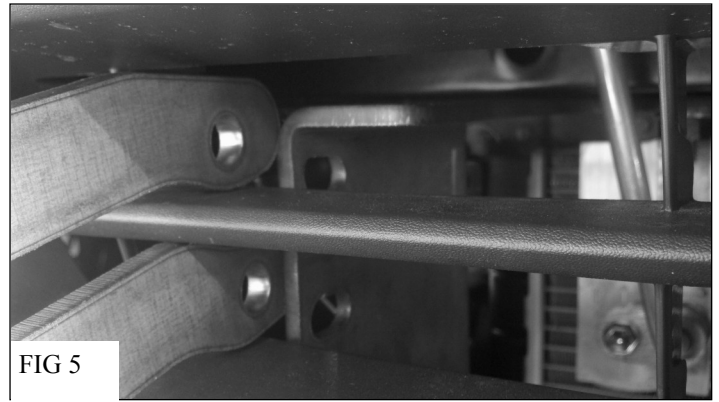


FIG 5

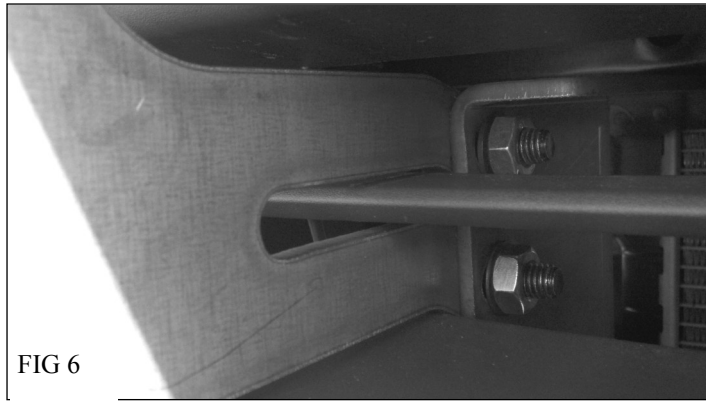


FIG 6



INSTALLATION COMPLETE



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P.N.: 75-0146-RevA

ECO #: W12-0029

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