



# INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2005-12 TOYOTA TACOMA ACCESS CAB / D-CAB  
APP PART # 20-2675, 20-2775, 20-2670, 20-2770  
GEN X STEP BARS

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	13MM SOCKET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	RATCHET
4,5	2	CENTER MOUNTING BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	TORQUE WRENCH
6,7	2	REAR MOUNTING BRACKETS (6) DRIVERS SIDE, (7) PASSENGER SIDE	ALLEN KEY (INCLUDED)
8	12	M10 BUTTON HEAD BOLT (STAINLESS STEEL)	FLAT BLADE SCREWDRIVER
9	12	M10 FLAT WASHER (STAINLESS STEEL)	
10	12	M10 TOOTHED LOCK WASHERS (STAINLESS STEEL)	
11	12	M8 X 25MM HEX HEAD BOLTS	
12	12	M8 FLAT WASHERS	
13	12	M8 LOCK WASHERS	

## ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the drivers side, locate the front mounting holes and remove the factory plastic plugs Fig 1. Attach the driver front mounting bracket to the factory threaded holes using (2) M8 hex head bolts, (2) M8 lock washers, and (2) M8 flat washers. Do not fully tighten at this time Fig 2.
3. Move to the center of the vehicle and install the driver center mounting bracket as stated in step two Fig 3. Do not fully tighten at this time.
4. Move to the rear of the vehicle and install the driver rear bracket as stated in step three. Do not fully tighten at this time.
5. Take the drivers side step bar and place it on the previously installed mounting brackets, attach the step bar to the brackets using (6) M10 hex button head bolts (stainless steel), (6) M10 toothed lock washers (stainless steel), and (6) M10 flat washers (stainless steel) Fig 4. Do not fully tighten at this time.
6. Repeat steps 2-5 for the passenger side.
7. Align and adjust the step bars as needed then fully tighten all hardware at this time. Torque all M8 hardware to 25-30 ft lbs

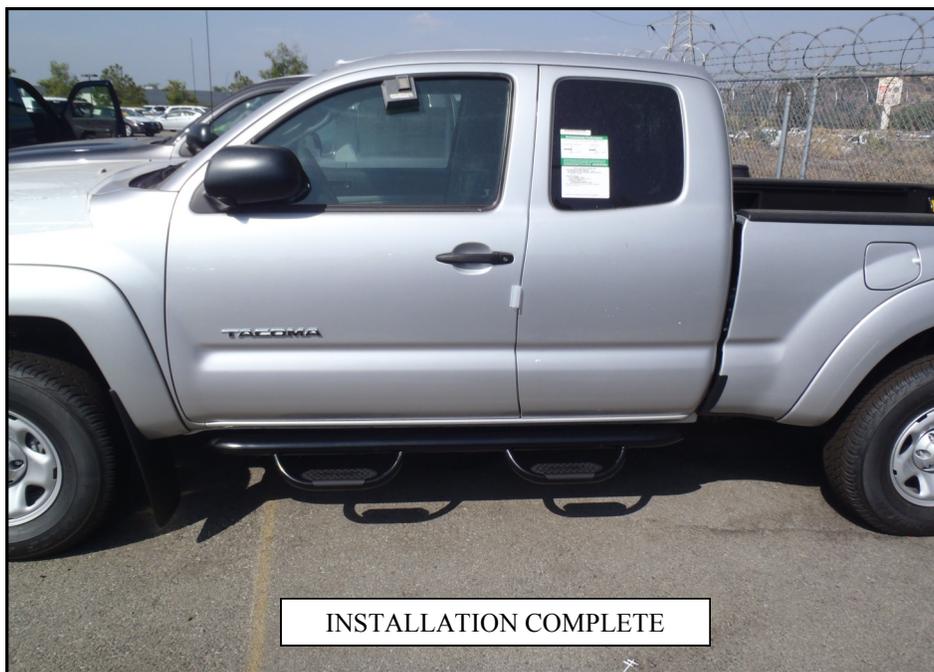
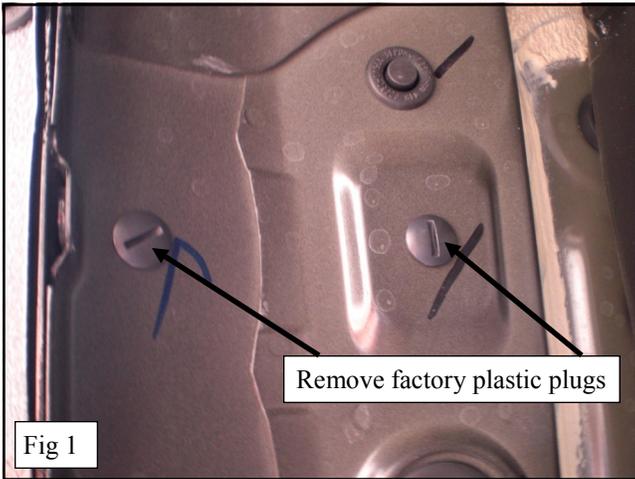
### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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