

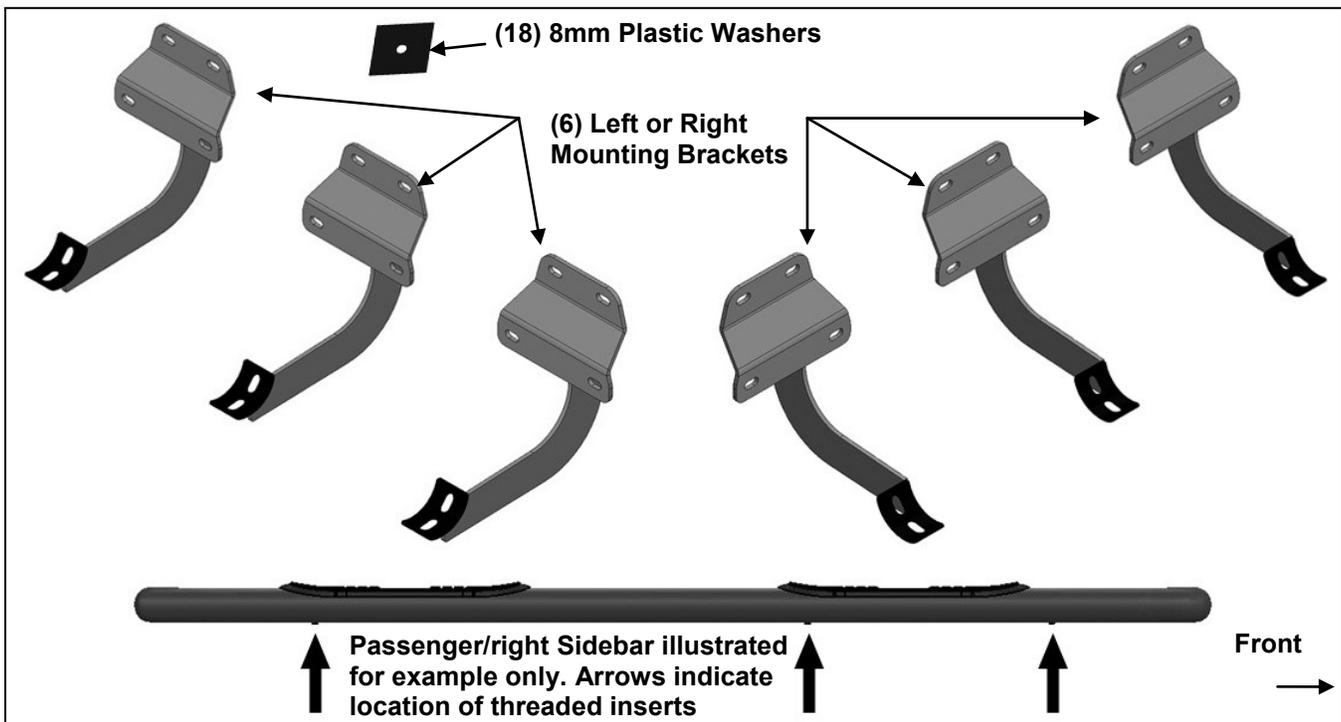


# INSTALLATION INSTRUCTIONS

## PRO TRAXX 6 OVAL STEP BARS

APPLICATION: 2015+ FORD F150 SUPER CREW CAB  
PART NUMBERS: 21-63940 21-63945

Qty	Description	Qty	Description
1	Driver/left Sidebar	12	8-1.25mm x 25mm Hex Bolts
1	Passenger/right Sidebar	30	8mm x 22mm OD x 2mm Washers
6	Sidebar Brackets (use for left or right)	12	8mm Lock Washers
18	8mm Plastic Washers	18	8-1.25mm Nylon Lock Nuts



### PROCEDURE:

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.**

1. Start the installation under the passenger side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, **(Figure 1)**.
2. Slide (1) Plastic Washer over each factory mounting stud in the body panel, **(Figures 2 & 3)**. **IMPORTANT:** The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers.**
3. Select (1) Mounting Bracket. **NOTE:** All (6) Brackets are universal and will fit left or right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 4)**. Snug but do not fully tighten the hardware.



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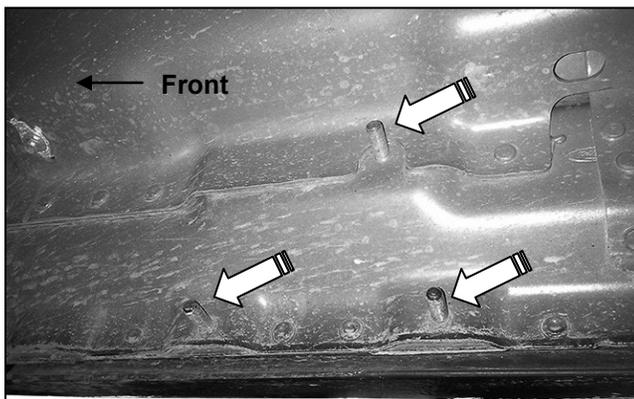
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4. Repeat **Steps 1—3** to install the (2) remaining center and rear passenger side Brackets.
5. Select the passenger/right Sidebar. Carefully position the Sidebar onto the (3) Mounting Brackets. **IMPORTANT:** Do not slide, (front to back or rotate), the Sidebar on the Brackets or damage to the finish on the Sidebar may result. Attach the Sidebar to the Mounting Brackets with (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, **(Figure 5)**. Do not tighten hardware.
6. Level and adjust the Sidebar and tighten all hardware.
7. Repeat **Steps 1—6** to install the driver/left Sidebar.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

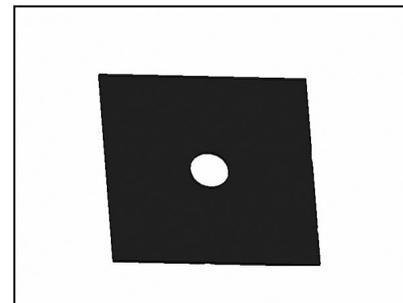
#### CARE INSTRUCTIONS

- **REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.**
- **STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.**
- **GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.**

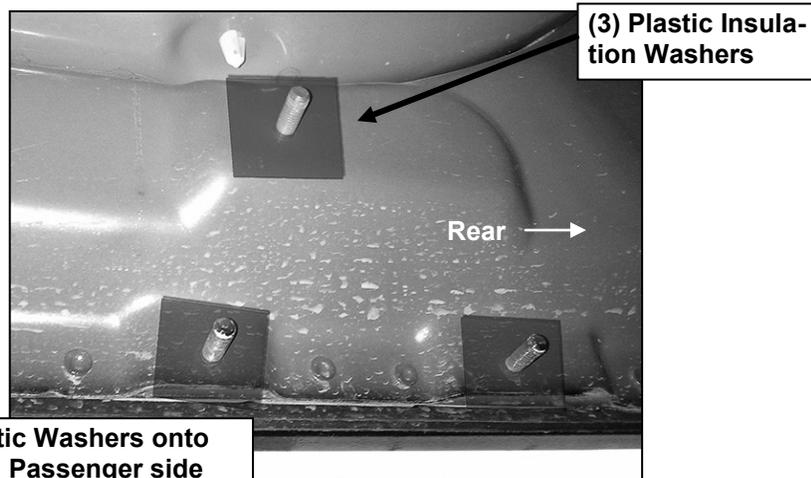
#### Passenger/right Side Installation Pictured



**(Fig 1) Passenger side front mounting location**



**(Fig 2) Plastic Insulation Washer**

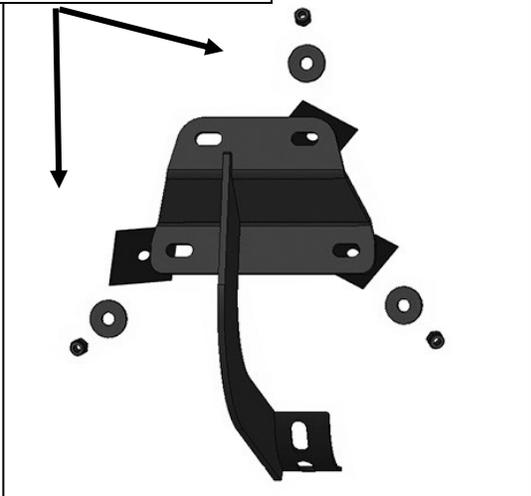


**(Fig 3) Thread Plastic Washers onto all mounting studs. Passenger side rear mounting location pictured**



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- (3) 8mm Plastic Washers
- (3) 8mm Flat Washers
- (3) 8mm Nylon Lock Nuts



(Fig 4) Typical Bracket installation illustrated

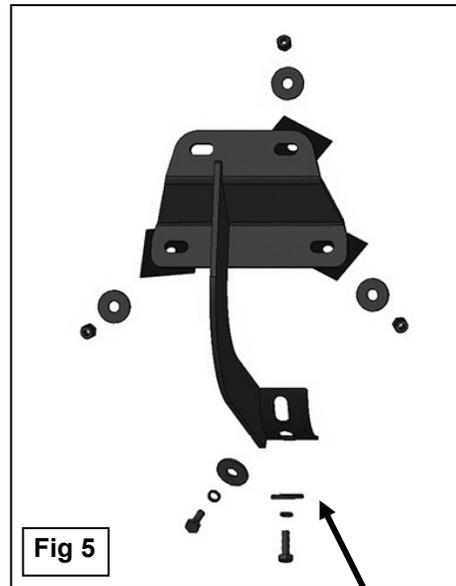


Fig 5

- Attach Sidebar to each  
Bracket with:
- (2) 8mm x 25mm Hex Bolts
  - (2) 8mm Lock Washers
  - (2) 8mm Flat Washers



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