



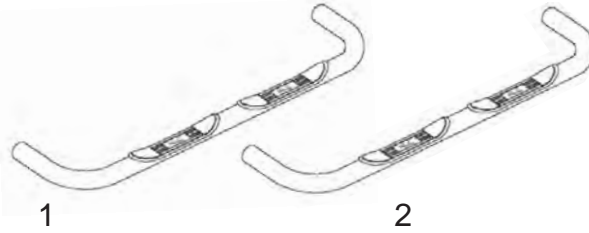
# INSTALLATION INSTRUCTIONS

**APPLICATION: 2005-07 TOYOTA TACOMA - EXTENDED CAB**

**AUTOMOTIVE PRODUCTS, INC.**

## STEP BAR ASSEMBLY

23-2670      23-2675



ITEM	QTY	CONTENTS	TOOLS
1	1	PASSENGER SIDE BAR (PINK SLEEVE)	1/2" SOCKET 13MM WRENCH RATCHET TORQUE WRENCH
2	1	DRIVER SIDE BAR	
3	2	FRONT MOUNTING BRACKETS - DF/PF	
4	2	REAR MOUNTING BRACKETS - DR/PR	
5	16	8MM X 30MM HEX HEAD BOLT	
6	16	8MM FLAT WASHER	
7	16	8MM LOCK WASHER	

### PRODUCT INSTALLATION:

1. Verify that all parts & hardware are present. Read instructions completely before installing.
2. Remove the plastic inserts (2 front/2 rear) from the underside of rocker panel and attach the brackets to the existing O.E. mounting points (threaded) by using (2) 8mm x 30mm Hex head bolt, (2) 8mm Flat Washers, (2) 8mm Lock Washers per bracket. **See Figure #1**  
Do not tighten at this time.
3. Attach the step bars to the bracket cradles using (2) 8mm x 30mm Hex head bolts, (2) 8mm Flat Washers, (2) 8mm Lock Washers.  
**NOTE:** Passenger Side Bar was packaged with a Pink sleeve. (Repeat steps on Driver Side) **See Figure #2**
4. Verify that the side bars are level and square with the side of the vehicle and then completely tighten all hardware.
5. Periodically check and retighten the hardware as necessary.

\*Be sure to use all hardware supplied and tighten all bolts.

**FIGURE #1**



**FIGURE #2**



### PRODUCT SPECIFICATIONS:

Side Bars have a 300 lb. weight capacity.

### PRODUCT CARE:

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

**FULL ASSEMBLY -**



**DRIVER FRONT -**



**PASSENGER FRONT -**



**DRIVER REAR -**



**PASSENGER REAR -**