



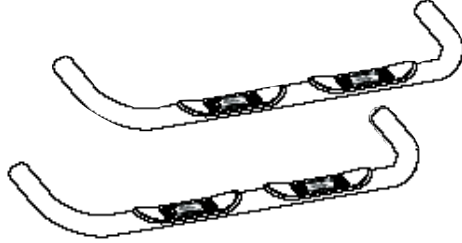
# INSTALLATION INSTRUCTIONS

APPLICATION: 2005-07 DODGE DAKOTA D-CAB

**AUTOMOTIVE PRODUCTS, INC.**

## STEP BAR ASSEMBLY

**23-2790 23-2795**



ITEM	QTY	CONTENTS	TOOLS
1	1	PASSENGER SIDE BAR (PINK SLEEVE)	3/4" SOCKET 18MM SOCKET 19MM SOCKET RATCHET TORQUE WRENCH
2	1	DRIVER SIDE BAR	
3	2	FRONT BRACKETS - DF/PF	
4	2	CENTER BRACKETS - DC/PC	
5	2	REAR BRACKETS - DR/PR	
6	4	3" PLASTIC RINGS, BLACK	
7	6	M12-1.75 x 120MM HEX HEAD BOLT	
8	4	1/2-13X1.75" HEX HEAD BOLTS	
9	10	1/2" FLAT WASHER	
10	10	1/2" LOCK WASHER	
11	2	3/8-16X1.00 HEX HEAD BOLT	
12	2	3/8" FLAT WASHER	
13	2	3/8" LOCK WASHER	

### PRODUCT INSTALLATION:

1. Verify all parts & hardware are present. Please read Instruction Sheets before installing. **NOTE:** No Drilling Required.
2. Remove 6 existing body mount bolts. SEE FIGURE 1
3. Install the front, center and rear brackets to the body mounts by replacing the factory bolts with (1) M12-1.75 x 120mm hex head bolt, (1) 1/2" flat washer, (1) 1/2" lock washer per bracket. Do not tighten bolts at this time.
4. Attach the step bars to the front and rear brackets using (1) 1/2-13 x 1.75" hex head bolt, (1) 1/2" flat washer, (1) 1/2" lock washer per bracket, and hand tighten. Torque 1/2" bolts first to 65 ft/lbs. and then tighten all remaining fasteners. **NOTE:** Attach the 3" black plastic rings to the end of the bars before attaching to brackets.
5. Attach the center brackets using the 3/8"-16x1.00" Hex Head Bolts, 3/8" Flat Washers/Lock Washers to the center of the step tube.
6. Once the brackets have been attached to the step bar fasten all hardware.

### PRODUCT SPECIFICATIONS:

Side Bars have a 300 lbs. weight capacity.

### PRODUCT CARE:

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

