

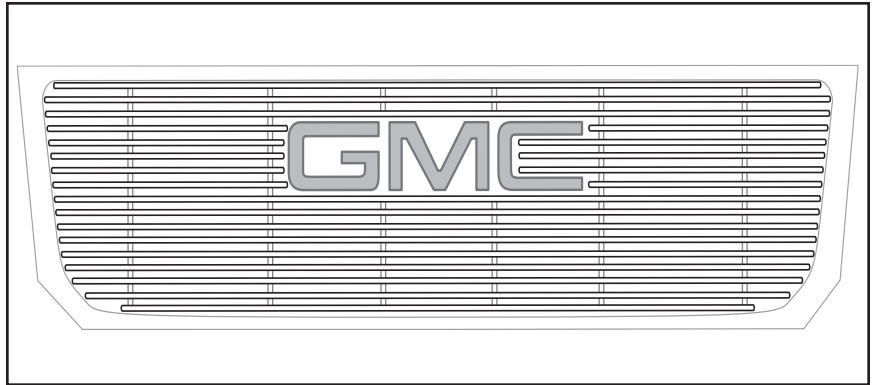


INSTALLATION INSTRUCTIONS

APPLICATION: 2003-07 GMC SIERRA Classic 1500/2500LD;
2003-07 GMC SIERRA Classic 2500HD/3500

AUTOMOTIVE PRODUCTS, INC.

BILLET GRILLE		TOOLS REQUIRED
HORIZONTAL	34-0020	
		Phillips Screwdriver 7mm Wrench
QTY	HARDWARE CONTENTS	
1	BILLET GRILLE	
8	M4 x 35MM PHILLIPS SCREWS	
8	M4 FLANGE NUTS	
4	METAL BRACKETS - SHORT "S" / TOP	
4	METAL BRACKETS - LONG "S" / BOTTOM	



PRODUCT INSTALLATION:

1. Verify all hardware contents listed above are present. Carefully read all Instructions before installing.

2. Open hood and carefully remove OE plastic shroud to gain access behind OE Grille.

NOTE: Do not discard OE hardware, needs to be re-installed. **SEE FIGURE 1**

3. Position Billet Grille over OE grille and insert 8 M4 x 35mm screws through existing holes on Billet Grille. From behind the OE Grille, loosely secure all screws using 8 metal brackets and 8 M4 flange nuts. **SEE FIGURE 2, 3**

NOTE: The 4 SHORT "S" brackets are used along the top and the 4 LONG "S" brackets are used along the bottom.

4. Align Billet Grille and secure all fasteners starting along the top of the grille. Re-install plastic shroud removed in step 2.

NOTE: DO NOT OVERTIGHTEN HARDWARE.

FIGURE 1 - OE Plastic Shroud

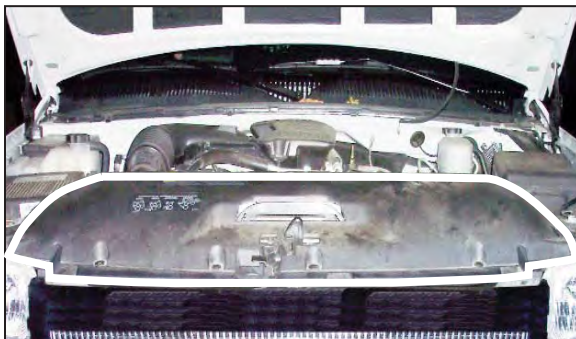


FIGURE 2 - SHORT "S" BRACKETS



FIGURE 3 - LONG "S" BRACKETS

