

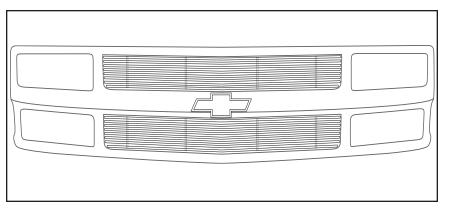
INSTALLATION INSTRUCTIONS

APPLICATION:

1994-98 C/K Series 1500/2500LD; 1994-99 C/K Series 2500/3500HD; 1994-99 Suburban/Tahoe

AUTOMOTIVE PRODUCTS, INC.

BILLET GRILLE			TOOLS REQUIRED
HORIZONTAL 34-0050		34-0050	Phillips Screwdriver 7mm Wrench
QTY	HARDWARE CONTENTS		
2	BILLET GRILLE - 2 Inserts		
8	M4 x 40MM PHILLIPS SCREWS		
8	M4 FLANGE NUTS		
4	METAL BRACKETS - 2 holes per bracket		



PRODUCT INSTALLATION:

- 1. Verify all hardware contents listed above are present. Carefully read all Instructions before installing.
- Open hood and carefully remove OE plastic shroud to gain access behind OE Grille.
 NOTE: Do not discard OE hardware, needs to be re-installed. SEE FIGURE 1
- 3. Position Billet Grille over OE grille and insert 4ea. M4 x 40mm screws through existing holes on Top Billet Grille. Carefully pull the top of the OE Grille away from vehicle to gain access to the backside of OE Grille. Loosely secure all screws using the Metal Brackets and M4 Flange Nuts. SEE FIGURE 2, 3 NOTE: To avoid damaging the OE Grille, DO NOT pull away more than necessary to slide your hand behind Grille. NOTE: Removal of OE Grille may be necessary if you "can not" access behind the OE Grille. See Owners Manual for OE Grille removal.
- 4. Align Billet Grille and secure all fasteners starting along the top of the grille. Re-install plastic shroud removed in step 2. **NOTE:** DO NOT OVERTIGHTEN HARDWARE.



FIGURE 1 - OE Plastic Shroud Removal

FIGURE 2 - Access behind OE Grille

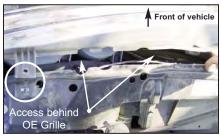
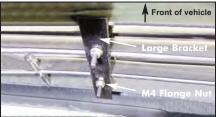


FIGURE 3 - Hardware Installation



Thank you for choosing Westin Products. For additional installation assistance please call Technical Support 800.793.7846

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