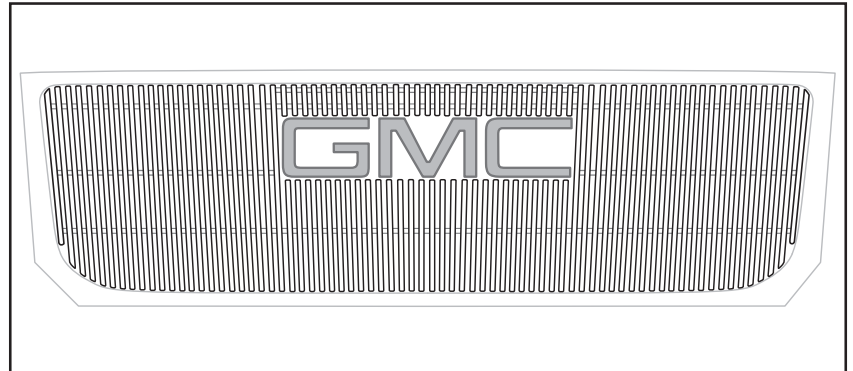




# INSTALLATION INSTRUCTIONS

**APPLICATION:** 2003-07 GMC SIERRA Classic 1500/2500LD;  
2003-07 GMC SIERRA Classic 2500HD/3500

**AUTOMOTIVE PRODUCTS, INC.**



<b>BILLET GRILLE</b>		<b>TOOLS REQUIRED</b>
VERTICAL	34-5020	Phillips Screwdriver 7mm Wrench
<b>QTY</b>	<b>HARDWARE CONTENTS</b>	
1	BILLET GRILLE	
8	M4 x 35MM PHILLIPS SCREWS	
8	M4 FLANGE NUTS	
4	METAL BRACKETS - SHORT "S" / TOP	
4	METAL BRACKETS - LONG "S" / BOTTOM	

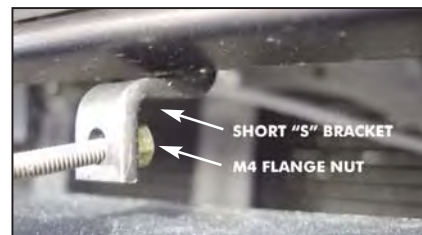
## PRODUCT INSTALLATION:

1. Verify all hardware contents listed above are present. Carefully read all Instructions before installing.
2. Open hood and carefully remove OE plastic shroud to gain access behind OE Grille.  
**NOTE:** Do not discard OE hardware, needs to be re-installed. **SEE FIGURE 1**
3. Position Billet Grille over OE grille and insert 8 M4 x 35mm screws through existing holes on Billet Grille. From behind the OE Grille, loosely secure all screws using 8 metal brackets and 8 M4 flange nuts. **SEE FIGURE 2, 3**  
**NOTE:** The 4 SHORT "S" brackets are used along the top and the 4 LONG "S" brackets are used along the bottom.
4. Align Billet Grille and secure all fasteners starting along the top of the grille. Re-install plastic shroud removed in step 2.  
**NOTE:** DO NOT OVERTIGHTEN HARDWARE.

**FIGURE 1 - OE Plastic Shroud**



**FIGURE 2 - SHORT "S" BRACKETS**



**FIGURE 3 - LONG "S" BRACKETS**

