

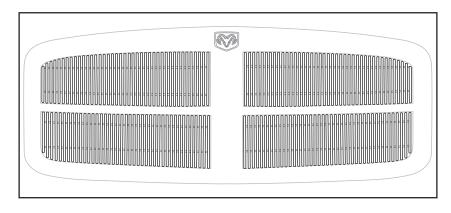
#### **AUTOMOTIVE PRODUCTS, INC.**

BILLET GRILLE VERTICAL 34-5240		TOOLS REQUIRED Phillips Screwdriver 7mm Wrench	
QTY	HARDWARE CONTENTS		
4	BILLET GRILLE - 4 Inserts		
12	M4 x 25MM PHILLIPS SCREWS		
12	M4 FLANGE NUTS		
12	METAL BRACKETS - FLAT		

# INSTALLATION INSTRUCTIONS

## APPLICATION:

### 2002-05 DODGE RAM 1500; 2003-05 DODGE RAM 2500/3500



### **PRODUCT INSTALLATION:**

- Verify all hardware contents listed above are present. Carefully read all Instructions before installing.
  NOTE: Determine the correct placement of the 4 grille inserts before installing to avoid damage to the vehicle or product.
- Open hood to access the backside of OE Grille. Position the top-left panel (TL) over existing OE Grille (Honeycomb).
  SEE FIGURE 1 From the front side of the Billet Grille, insert 3 M4 x 25mm screws through the existing holes on Billet Grille.
  Fasten all screws using the provided Metal Brackets and M4 Flange Nuts from back-side of OE Grille.
  NOTE: Do not fully tighten screws at this time. SEE FIGURE 2
- 3. Repeat step 2 on remaining inserts. Once the 4 grille inserts have been loosely attached, align the top and bottom inserts to desired position and tighten all fasteners evenly. **NOTE:** DO NOT OVERTIGHTEN HARDWARE.





FIGURE 2 - Metal Bracket / M4 Flange Nut

