



## INSTALLATION INSTRUCTIONS

### Taillight Guard PART# :39-3070/3075

### 97-02 Ford Expedition

**NOTE:** Please read this information before installing. **DRILLING REQUIRED** for the installation of these taillight guards. To obtain correct installation, we recommend you follow these step by step installation carefully. Please take care when installing this product to protect the finish and your investment.

**Step One:** Locate hardware and check contents with hardware listed below.

DESCRIPTION	QTY
Taillight Guard (Left & Right)	2
M4×20 Sheet Metal Screw	2
M4.2×19 Self Drill Bolts	2
5mm Flat Washers	2

**Step Two:** Remove factory screws that support the taillight to the vehicle (Figure 1). **NOTE:** Save screws for later use.

**Step Three:** Loosely attach the top bracket to the vehicle by using the factory screws removed in step one (Figure 2).

**NOTE: Open and close rear door/lift slowly, to be certain that the Taillight Guard does not interfere with rear door.**

**Step Four:** With Taillight Guard in position, mark the drill location on the vehicle through the holes in the lower mounting bracket.

**Step Five:** Remove Taillight Guard from vehicle and place it aside. Drill a 1/8" hole on the marked location. **CAUTION before drilling be sure to check the back side of the drilling area for possible hazard or obstructions.**

**Step Six:** Position Taillight Guard back on the vehicle and secure top bracket by using the factory screws. Secure lower bracket by using the included #8 x 3/4" Sheet Metal Screw and #8 Flat Washer (Figure 2). Tighten all hardware at this time.

**NOTE: it is very important not to over tighten the screws or pullout could occur.**

Repeat steps 2-6 for opposite side



Figure 1



Figure 2



Figure 3

Cleaning Instructions: For stainless steel, an aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window and glass cleaner may be used to clean stainless steel. For gloss black finishes: Mild soap, window and glass cleaner may be used. Do not use any type of polish or wax that contains abrasive that could damage the finish.



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For additional installation assistance please  
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