

INSTALLATION INSTRUCTIONS 2004-06 Dodge Durango Part # 45-1540, 40-1545

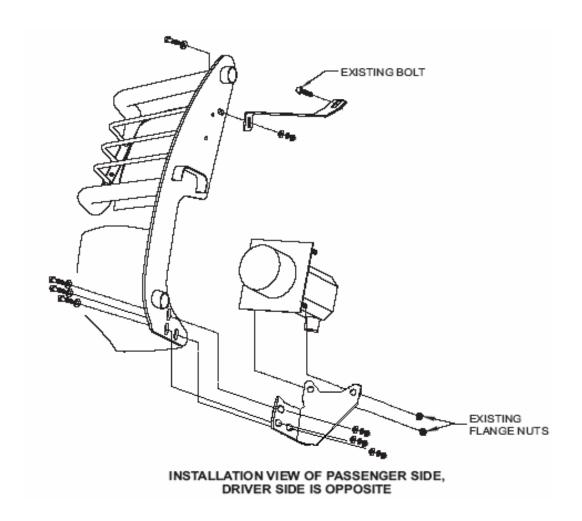
PART LIST

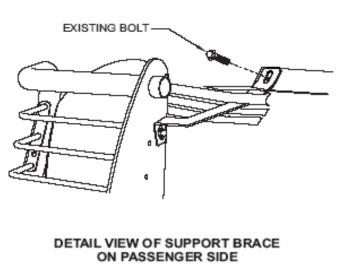
1	Grille Guard
2	Frame Mount Brackets
2	Top Brace
2	M10*35 Button Head Bolt, Stainless Steel
4	M10 Flat Washer, Stainless Steel
2	M10 Lock Washer, Stainless Steel
2	M10 Hex Nut, Stainless Steel
6	M12*40 Hex Head Bolt, Stainless Steel
12	M12 Flat Washer, Stainless Steel
6	M12 Lock Washer, Stainless Steel
6	M12 Hex Nut, Stainless Steel

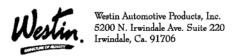
Note: Westin Automotive advises the installer to use a thread lubricant on all of the stainless steel fasteners.

PROCEDURE

- 1. Remove contents from box and verify all parts are present. Read instructions completely before beginning.
- 2. Start with passenger side frame bracket. Remove the 2 lower nuts holding the bumper frame to the main frame and than attach frame brackets using the existing flange nuts.
- 3. Repeat for driver-side Frame Mount Bracket.
- 4. Open hood and support **without using the prop rod**, remove the radiator shroud by removing 12 plastic push type retainers, save the retainers for reinstallation. Attach the Top Brace as shown. Leave loose.
- 5. Repeat above for driver side.
- 6. Line up the 3 holes on the lower portion of the Grille Guard with the 3 holes of the Frame Mount Brackets and attach using (3) M12*40 hex bolts, (6) M12 flat washers, and (3) M12 hex lock nuts for each side. Hand tighten.
- 7. Proceed to attach top support brackets to the outer edge of grille guard uprights using the stainless steel M10 x 35 button head bolts, M10 flat washers, M10 lock washers, and M10 hex nuts.
- 8. Align Grille Guard assembly with front of the vehicle and tighten all fasteners.







Thank You for choosing Westin products For additional installation assistance please call Customer service (800) 793-7846 or (507) 375-3559