



INSTALLATION INSTRUCTIONS
2005-07 Toyota Tacoma
Part # 45-1600, 40-1605

PARTS LIST:

1	Grille Guard
2	Top support bracket, passenger and driver
8	Bottom support bracket, passenger and driver
2	M8*30 Button Head Bolt, Stainless Steel
2	M8 Nut, Stainless Steel
4	M8 Large Flat Washer, Stainless Steel
2	M8 Lock Washer, Stainless Steel
6	M12*40 Hex Head Bolt, Stainless Steel
6	M12 Nut, Stainless Steel
12	M12 Large Flat Washer, Stainless Steel
6	M12 Lock Washer, Stainless Steel
2	M12*120 Hex Head Bolt, Yellow Zinc
2	M12 Nut, Yellow Zinc
4	M12 Large Flat Washer, Yellow Zinc
2	M12 Lock Washer, Yellow Zinc

Note: Westin advises the installer to use a thread lubricant on all stainless hardware.

IMPORTANT: Two people are recommended to complete installation.

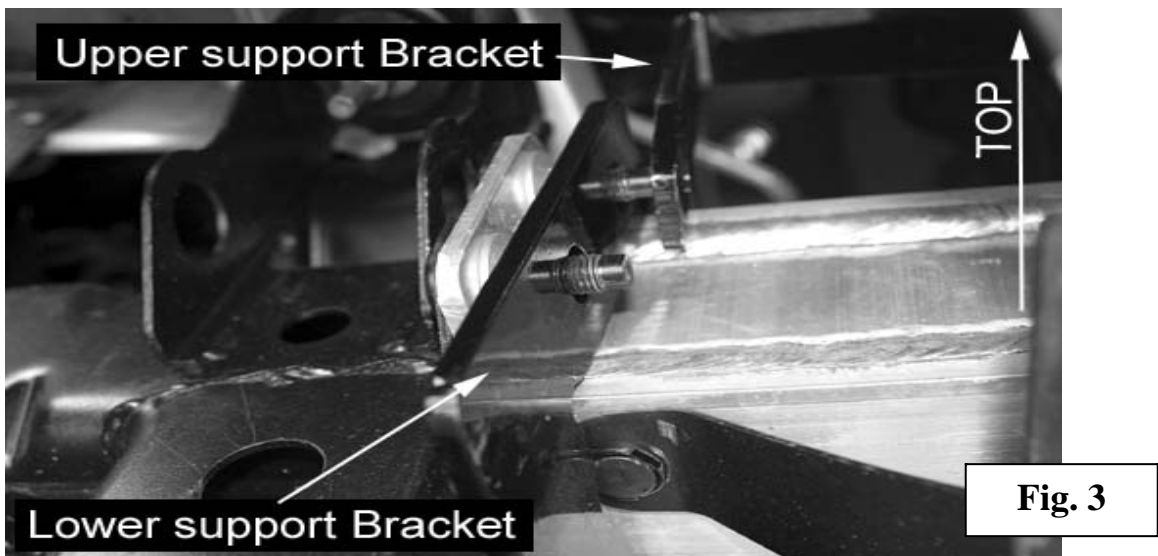
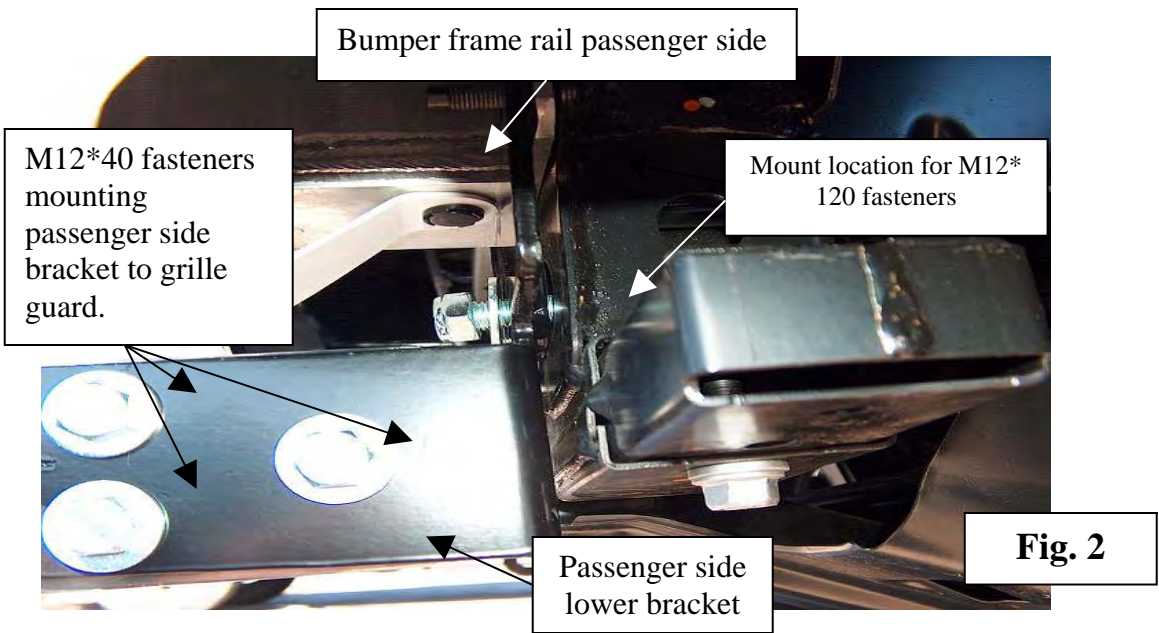
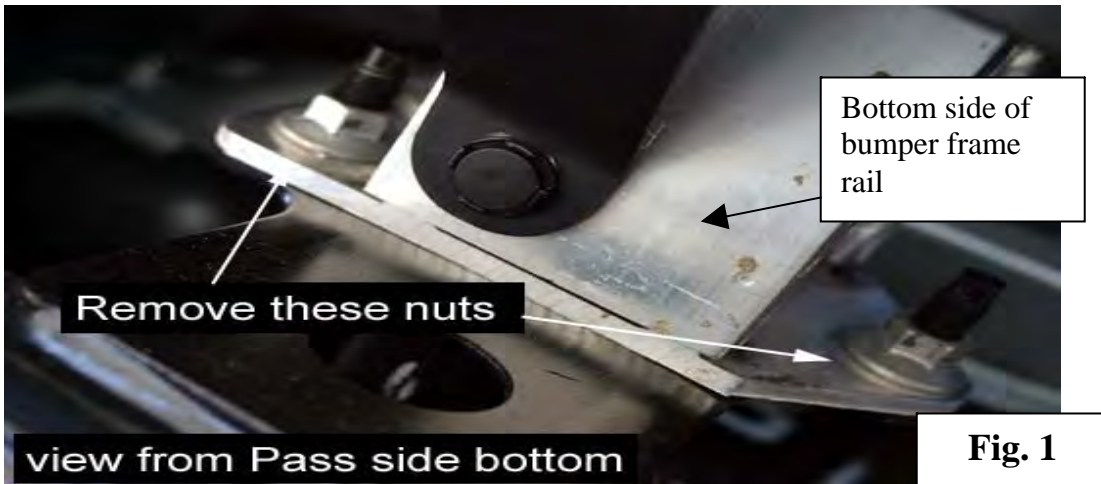
Step 1: Remove the contents from box and verify all parts are present. Read instructions completely before beginning.

Step 2: Remove factory nuts as shown in Fig. 1, place lower brackets over bolts. Slide upper brackets through the bumper so brackets are orientated as shown in Fig 3 and 4, re-install the factory nuts. Do not fully tighten brackets at this time.

Step 3: Fasten bottom bracket to frame using M12*120 bolts and yellow zinc fasteners (Fig 1 and 2)

Step 4: Place Grille Guard up to brackets. Use the M12*40 bolts and stainless steel fasteners to attach the grille guard to the bottom support bracket. Use the M8*30 bolts and remaining stainless steel fasteners to attach the grille guard to the top support brackets. Do not fully tighten at this time.

Step 5: Center and align grille guard to vehicle. Fully tighten all hardware at this time.



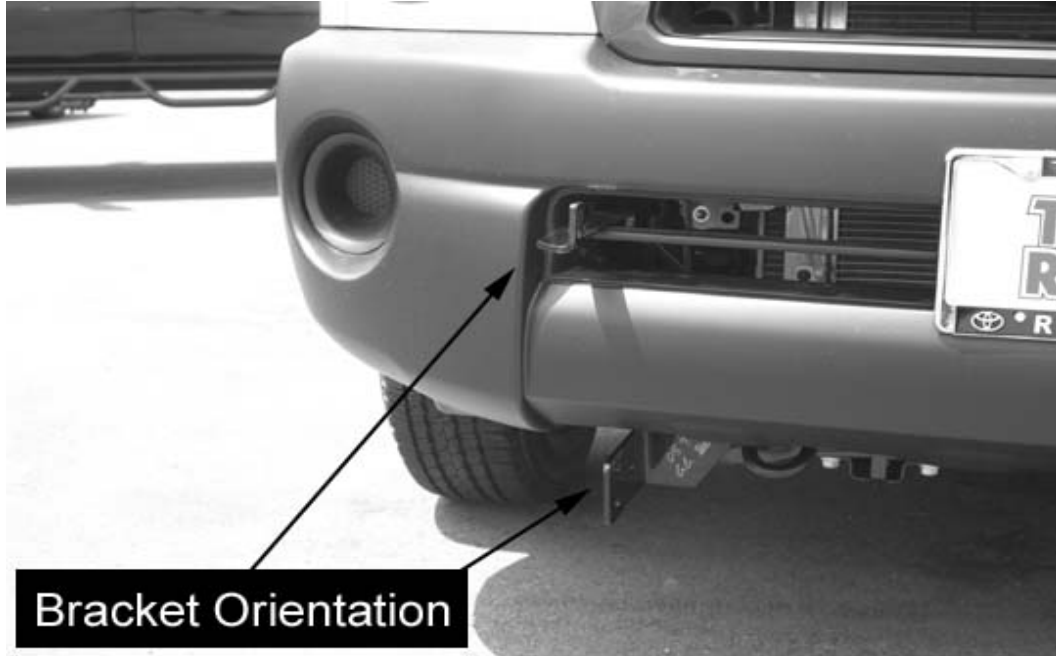


Fig. 4



Westin Automotive Products, Inc.
5200 N. Irwindale Ave. Suite 220
Irwindale, Ca. 91706

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For additional installation assistance please call
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