

#### INSTALLATION INSTRUCTIONS

## 2007-10 Jeep Wrangler 4 DR & 2 DR W/O Factory Hitch

# **Trailblazer - Rear Bumper**

## **PART NUMBER**

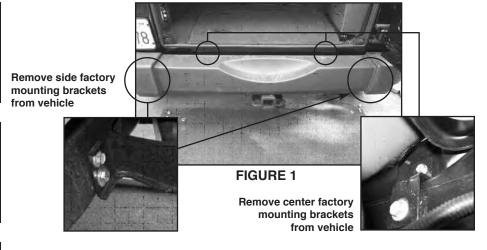
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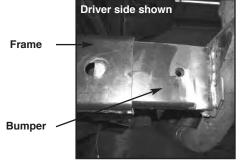
## **REQUIRED TOOLS**

- Rachet
- Torque Wrench

PARTS	
QTY	PRODUCT
1	Rear Bumper
4	12mm x 30mm
	Hex Head Bolts
4	12mm Flat Washers
4	12mm Lock Washers
2	Washer Plates









**Washer Plate** 

FIGURE 2

FIGURE 3

#### **PART 1:**

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.

**NOTE:** THIS PRODUCT WILL NOT WORK WITH FACTORY SPARE TIRE CARRIER.

- 2. Remove factory bumper by removing the side brackets and the two center brackets behind the factory bumper (Figure 1).
- 3. With help carefully mount the Trailblazer Bumper onto vehicle by inserting the brackets on the Trailblazer Bumper into vehicle's frame (Figure 2).
- 4. Position Washer Plate on the outer side of the frame. Align holes on the Washer Plate with holes on the frame and the Mounting Bracket. Secure them together with the included (4) 12mm x 30mm Hex Head Bolts, (4) 12mm Flat Washers, and (4) Lock Washers (Figure 3). Do not tighten at this time.
- 5. Level and adjust the Trailblazer Bumper, then tighten all hardware to 55 ft/lb.
- 6. Periodically check and retighten the hardware as necessary.

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