



'98-'02 Honda Accord
Rear Kit Part No. 75670
www.airliftperformance.com

MN-535
(09409)
ECR 4815

Please read these instructions completely before proceeding with installation



Warranty Information

1. All goods come with a one year manufacturer's warranty against defects.
2. Warranty will be void if the strut is altered for any reason and/or adapted to applications other than those suggested.
3. Any abrasions or rub marks on the spring portion of the strut will not be covered under warranty. The customer is responsible for all repair charges.
4. Driving at low PSI can cause the strut to bottom out. Repeated bottoming out can cause the strut to fail. Failure resulting from repeated bottoming out is not covered under warranty.
5. The customer is responsible for all shipping costs to Air Lift Company for all warranty claims.
6. Please call tech support at 1-800-248-0892 before shipping a product to Air Lift Company.



Figure 1

| Hardware | | | |
|-----------------|-----------|-----------------------------|------|
| Item | P/N | Description | Qty. |
| B | 35059 | Accord Strut Assembly | 2 |
| E | 07076 | Upper Bracket | 2 |
| F | 17197 | 3/8" x 1" Counter Sunk Bolt | 4 |
| G | 18427 | 3/8" Lock Washer | 4 |
| H | 18430 | 3/8" Hex Nut | 4 |
| I | 13002 | Rubber Bushing | 2 |
| J | 09333 | Rubber Spacer | 2 |
| K | 26372-070 | Aluminum Spacer | 4 |
| L | 10069 | Heim Joint | 2 |
| M | 18246 | Jam Nut | 2 |

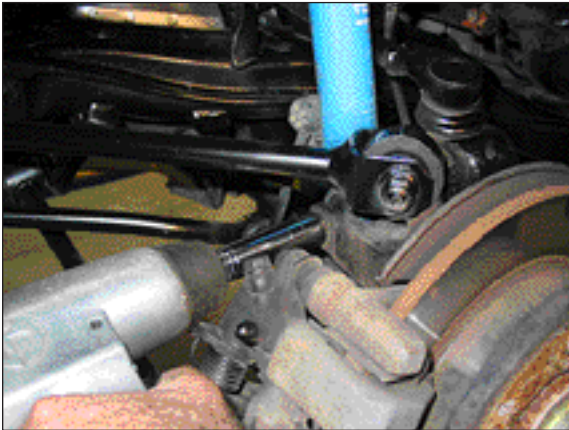


Figure 2

IMPORTANT: Always keep safety in mind when working on your vehicle. Completely read these instructions before installing the kit.

I. Preparing the Vehicle

1. Jack the vehicle up and support the body on jackstands.
2. Remove the rear wheels (Figure 1).

II. Strut Removal

1. Remove the lower strut mounting bolt and retain for later use (Figure 2).

2. Remove the two nuts from the sides of the upper strut mount.

NOTE: These are located behind the back-seats on the inside of the vehicle (Figure 3).

3. Remove the strut assembly from the vehicle (Figure 4).



Figure 3

III. Installing the Upper Strut Mount

1. Using a spring compressor for safety, remove the center nut from the upper strut mount. Remove the upper strut mount, rubber bushing and flat washer from the top of the O.E.M. strut and retain for use with the front kit (75570).

2. Place the upper strut mount (B) with the counter-sunk side downwards, in place where the O.E.M. mount was previously located.

3. Place the counter-sunk bolts (E) into the holes and place the lock washers (F) and hex nuts (G) onto the bolts on the upper strut tower from the inside of the vehicle. Tighten securely.



Figure 4

IV. Installing the Air Fitting

1. Insert the air fitting (M) into the strut. Tighten the fitting finger-tight plus one and a half turns, being careful to tighten the metal hex nut only.

NOTE: To avoid a possible bag puncture, the fitting must be turned so the base of the hex nut is parallel to the end cap (Figure 10).

NOTE: The fitting should point toward the outside of the vehicle.

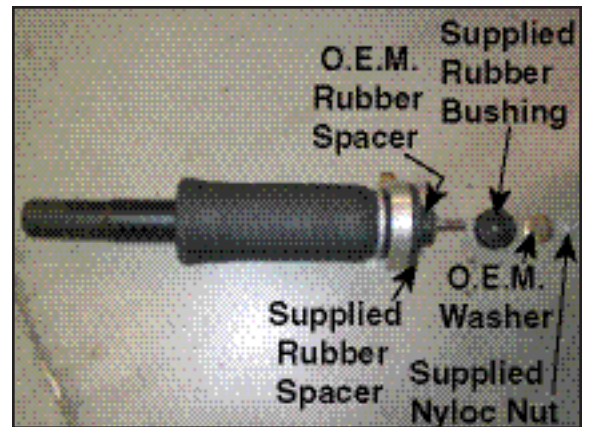


Figure 5

V. Installing the New Strut Assembly

1. Insert the new rear strut assembly (A) into its stock location using a supplied rubber spacer (H), a supplied rubber bushing (I), the O.E.M. washer and a supplied nut (G) (Figures 5, 6, and 7).

NOTE: The air fitting should face toward the outside of the vehicle.

2. Using the O.E.M. bolt and supplied aluminum spacers (J), place the lower end of the strut assembly into its stock location (Figure 8).
3. Repeat steps 1-2 for the other side of the vehicle. Tighten all



Figure 6



Figure 7



Figure 8

bolts at this time. Finished installation is shown in Figure 9.



Figure 9: Finished Installation

VI. Before Operating

1. Tighten and visually inspect all hardware after 100 miles.
2. The struts for this vehicle come with a nine-position damping dial (**shown below**) for added adjustability. To start, we recommend setting the dial at the third position for the most versatility.

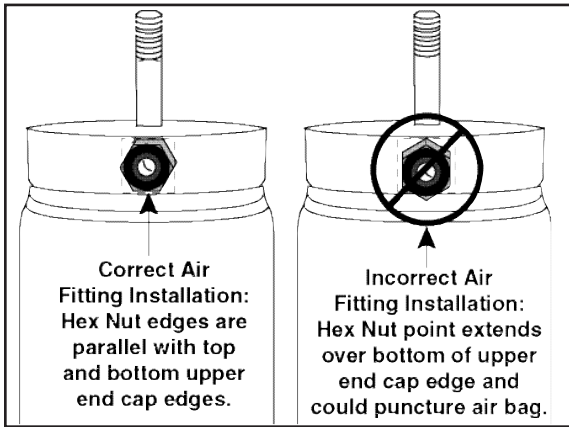
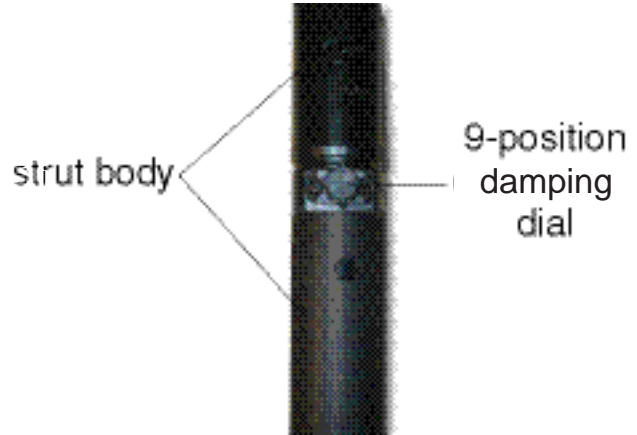


Figure 10



View of Damping Dial on Strut Shaft

VII. Maintenance and Operation:

| Minimum Pressure | Maximum Pressure |
|--|-------------------------|
| 10 p.s.i. | 150 p.s.i. |
| <i>Failure to maintain correct minimum pressure (or pressure proportional to load), bottoming out, overextension, or rubbing against another component will void the warranty. Warranty covers up to 150 PSI. Ride PSI not to exceed 120 PSI.</i> | |

By following these steps, vehicle owners should obtain the longest life and best results from their air-struts.

1. Always maintain Ride Height.
2. Always adjust the air pressure to maintain Ride Height. Increase or decrease pressure from the system as necessary to attain Ride Height for optimal ride and handling.
3. Should it become necessary to raise the vehicle by the frame or do any service work, make sure the system is at minimum pressure (10 p.s.i.) for safety and to reduce the tension on the suspension/brake components.



Thank you for purchasing Air Lift Performance Products

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