OPEN FIRST!!

Parts list for Master set # 3-18130

1993-01 CAMARO / FIREBIRD

1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane.

Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start.** Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Torque arm mount bushing set: 3.1111
1 - 1040 bushing
1 - 17126 installation instructions

Front end control arm bushing set: 3.3164
2 - 3261 lower control arm pivot bushing, horizontal position thrust washer
2 - 3262 lower control arm pivot bushing, horizontal position
2 - 3263 lower control arm pivot bushing, vertical position center
2 - 3264 lower control arm pivot bushing, vertical position upper
2 - 3265 lower control arm pivot bushing, vertical position lower
4 - 3266 upper control arm pivot bushing
4 - 15.10.137.39 (3/4"O.D. x .480" I.D. x 1.570 sleeve)
1 - 17138 installation instructions

Rear end control arm bushing set: 3.3136
4 - 15.12.07.* lower control arm pivot bushing assembly (3021 bushing / 15.02.09.39 "I" shell / 15.10.10.39 (3/4"O.D. x 1/2"I.D. x 2.425 sleeve)
4 - 3232 thrust washers.
1 - 17041 installation instructions
use 17019 installation instructions

Rear panhard bar bushings set: 3.7106
4 - 2042 pivot bushing
2 - 15.10.101.39 (3/4"O.D. x 9/16"I.D. x 1.875 sleeve)
1 - 17039 installation instructions

17387

26/MAR/03 BRH
Updated 1/JUL/03 BRH

Parts list continued:

Front swaybar bushings: 3.5163
2 - 5288 bushings (30mm I.D.)
use 17039 installation instructions

Front Swaybar end link set : 9.8118
2 - 15.12.02.* End link assembly
Note: 1 assembly has 4 4806 bushing, 1ea 15.10.23.39 sleeves, 4ea 15.03.01.39 washers, 1ea 15.05.04.39 bolt, 1ea 15.07.01.40 nut.
use 17039 installation instructions

Rear swaybar and endlink bushing set: 3.5161
2 - 5335 bushings (19mm)
2 - 15.12.06.39 bushing bracket
4 - 15.03.23.39 flat washer
8 - 4806 endlink grommets
2 - 15.10.63.39 (9/16"O.D. x 3/8"I.D. X 2.200 sleeve)
8 - 15.03.01.39 (cupped washer)
2 - 15.05.03.39 (3/8"-16 x 6" bolt)
2 - 15.07.01.40 (3/8"-16 nut)
1 - 17145 installation instructions
use 17039 installation instructions

Tie-rod boot sets: 9.13101
2 - 13001 tie-rod boot set

Grease: Formula 5 Prelube.
3 - 9.11101 grease tubs.
(See our catalog for more details).

B.O.M. for master set # 3.18130

Torque arm mount bushing set: 3.1111
1 - 1040
1 - 17126 installation instructions

Front end control arm bushing set: 3.3164
2 - 3261
2 - 3262
2 - 3263
2 - 3264
2 - 3265
4 - 3266
4 - 15.137 (3/4"O.D. x .480" I.D. x 1.570 sleeve)
1 - 17138 installation instructions

Rear end control arm bushing set: 3.3136
4 - 15.12.07.*
4 - 3232
1 - 17041 installation instructions
1 - 17019 installation instructions

Rear panhard bar bushings set: .7106
4 - 2042
2 - 15.10.101.39 (3/4"O.D. x 9/16"I.D. x 1.875 sleeve)
1 - 17039 installation instructions

Parts list:
1 - 17387

Parts list **continued:**

Front swaybar bushings: 3.5163
2 - 5288 bushings (30mm I.D.)

Front Swaybar end link set : 9.8118
2 - 15.12.02.*

Rear swaybar and endlink bushing set: 3.5161
2 - 5335 bushings (19mm)
2 - 15.12.06.39 bracket
4 - 15.03.23.39 flat washer
8 - 4806 endlink grommets
2 - 15.10.63.39 (9/16"O.D. x 3/8"I.D. X 2.200 sleeve)
8 - 15.03.01.39 (cupped washer)
2 - 15.05.03.39 (3/8"-16 x 6" bolt)
2 - 15.07.01.40 (3/8"-16 nut)
1 - 17145 installation instructions

Tie-rod boot sets: 9.13101
2 - 13001 tie-rod boot set

Grease: Formula 5 Prelube.
3 - 9.11101 grease tubs.

All sleeves and instructions for each set must be packaged together in individual bags.

Fold the Master parts list so the

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Parts list for
Master set # 3.18130
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is clearly visible when packaged on skin card.

3.18130.cdr
26/MAR/03 BRH

PACKAGE IN MASTER SET BOX