

## **7/16 Inch Twin Disc Flywheel/Crank Bolts**

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A small amount of threadlocking compound is recommended on all clutch fasteners. DO NOT use a washer with this flywheel bolt.

Tighten all bolts evenly, ¼ turn at a time in a crisscross pattern until flywheel is completely drawn-up to the crankshaft.

Torque all bolts in 3 steps:  
First to 25 ft/lbs. then 60 ft/lbs.  
**Final torque to: 78 - 80 ft/lbs.**

**Note:** These specifications apply only to the fasteners supplied by Centerforce.

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I10CB003 **CENTERFORCE TECH. LINE (928) 771-8422**

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