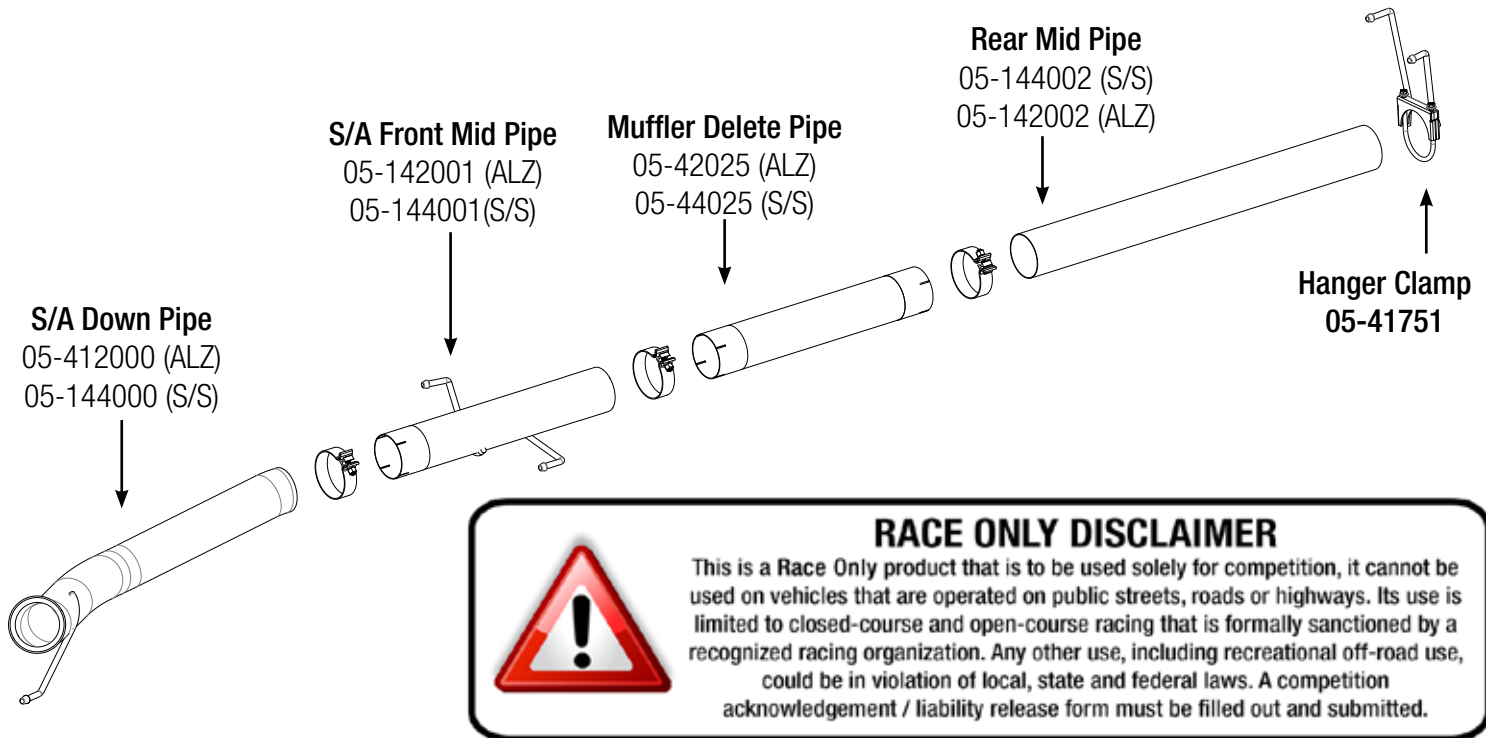




## INSTALLATION INSTRUCTIONS

MAKE: RAM  
MODEL: 2500/3500  
YEAR: 2013-2018  
ENGINE: L6-6.7L (td) Cummins

**4" Turbo Back Race-Pipe**  
49-02050 (Aluminized Steel)  
49-42050 (Stainless Steel)



**Professional installation is highly recommended. (Read instructions prior to installation) This system requires an aftermarket electronic module, To work properly with the vehicle. Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.**

- Step 1:** Begin at the rear of truck working you way forward. Start by removing the tail-pipe.
- Step 2:** Remove all sensors from DPF & Catalytic Converter.
- Step 3:** Remove (DPF) this will require to Place a jack-stand under to hold and support. Un-bolt the (x4) bolts from the DPF. Carefully pop out the (x3) hanger rods from the OE rubber isolation mounts and remove the DPF.
- Step 4:** Remove Catalytic Converter, Following the same procedures as (STEP 3) begin with un-bolting the (x3) hole flange attached to the front down-pipe.
- Step 5:** Lastly remove down-pipe. The V-Band clamp holding the Turbo and down-pipe is in a very tight spot to get to! You may need to try loosening it from the outside of the front right tire wheel well.

### Installing aFe Power Exhaust

- Step 1:** For faster installation lay your exhaust components alongside your vehicle according to the diagram above. Start installing system from front to back. It is recommended not to fully tighten all nuts and bolts including clamps! Until the whole system has been Installed.
- Step 2:** Install down-pipe in place, use the same O.E V-Band clamp to secure it from moving around.
- Step 3:** Install the short front mid-pipe. Assuring that the hangers (x2) slide into position with the O.E rubber isolation mounts.
- Step 4:** Install the muffler delete pipe into place.
- Step 5:** Install rear mid-pipe behind muffler delete pipe. Slide hanger bracket into the O.E. rubber isolation mounts.
- Step 6:** Install O.E tail-pipe
- Step 7:** Now you can start to align and tighten down the system completely beginning at front flange and working yourself back.
- Step 8:** It is recommended that after 50-100 miles check the whole exhaust and retighten clamps and tips if necessary.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**