

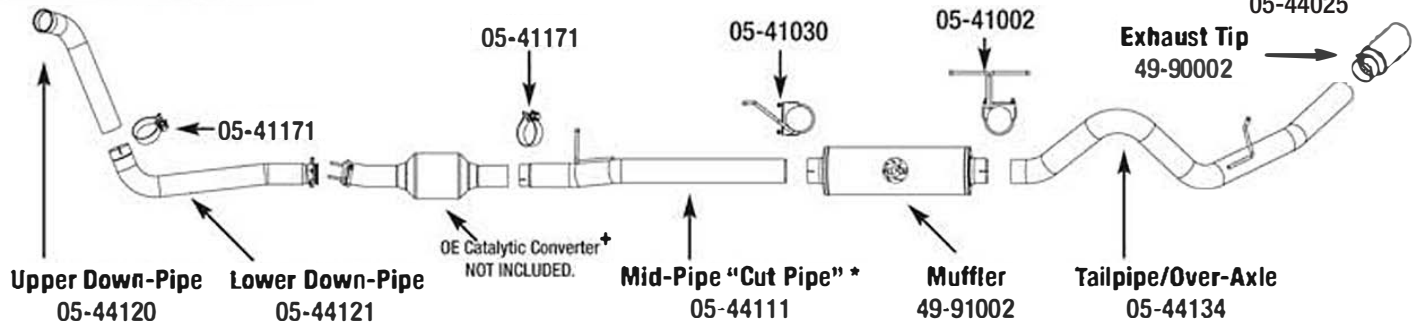
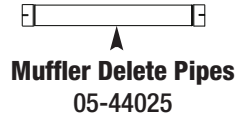


# Installation Instructions for: FORD F-250/F-350 2003-2007

## V8-6.0L (td) Power Stroke

### 49-43005 (409SS) Turbo-Back

**LARGE BORE HD**  
**Exhaust**



**1: (Read Instructions prior to installation)** Remove your stock exhaust from the rear of your truck working your way forward. Take caution not to damage the factory isolation mounts. If you want to remove the OE downpipe in one piece or without cutting, you must remove the transmission cross member and disconnect the dip-stick tube & sway bar end links. *It is recommended to not fully tighten the clamps until the entire system has been installed.*

**2:** For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

**3:** Install the upper downpipe first, then install the lower downpipe. Connect the lower downpipe to the OE catalytic converter. Fasten the clamp onto the slip joint.

**4:** Install the tailpipe/over-axle. Use the factory isolation mounts.

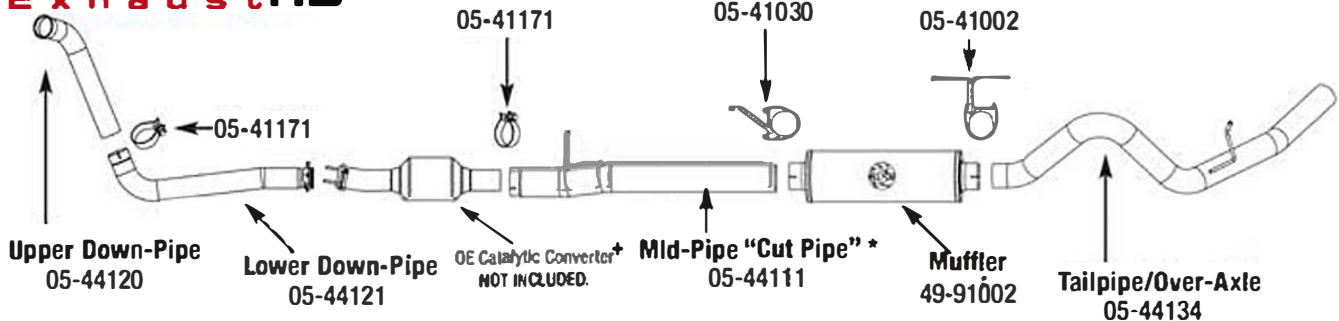
**5:** Now with the tailpipe/over-axle in place, fasten the muffler in position using the two clamps indicated.

**6:** Next install the mid-pipe. If you have a crew-cab long bed you will not need to cut this pipe. For all other cabs, this pipe will need to be cut to length.

**7:** Once you have fit the mid-pipe, the factory isolation mounts should be angled forward. Now make sure to tighten all clamps from front to rear. Install the exhaust tip and tighten. Your installation is now complete. *It is recommended to re-tighten all parts after 50-100 miles.*

**LARGE BORE HD**  
**Exhaust**

### 49-13005 (409SS) Turbo-Back



**1, 2 & 3:** See above

**4:** Install the over-axle. Use the factory isolation mounts.

**5 & 6:** See above

**7:** Once you have fit the mid-pipe, the factory isolation mounts should be angled forward. Now make sure to tighten all clamps from front to rear. Install the tailpipe and tighten. Your installation is now complete. *It is recommended to re-tighten all parts after 50-100 miles.*



#### EMISSIONS DISCLAIMER

This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.

#### NOTE:

\* Mid-Pipe Tube will not need cutting if being installed on: Crew-Cab LB  
Other models: Cut tube to length.

Important: Cut tube at non-reduced muffler end.

• aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body

damage. Tighten and secure.

+ Catalytic Converter is retained in OEM configuration and is not altered in any way.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. *aFe recommends professional installation on our products.*